

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)

Descrição

Chaveta paralela Forma A com extremidades arredondadas.

Material*

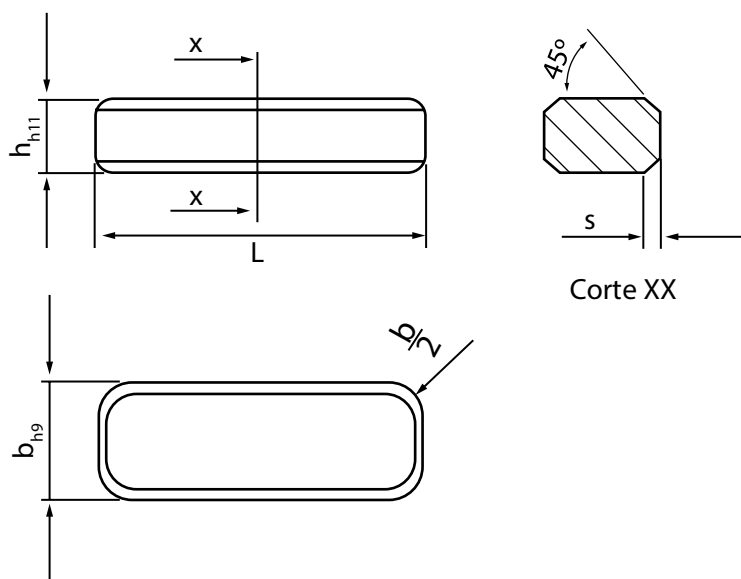
- Aço carbono médio C45K (1.0503) com resistência à tração superior a 588 N/mm²
- Aço INOX 1.4571 (AISI 316Ti) ou Aço INOX 1.4401 (AISI 316)

Aplicação

- Facilita a inserção no escatel (entrada guiada).
- Usada amplamente em transmissões industriais.
- Permite algum autoalinhamento.

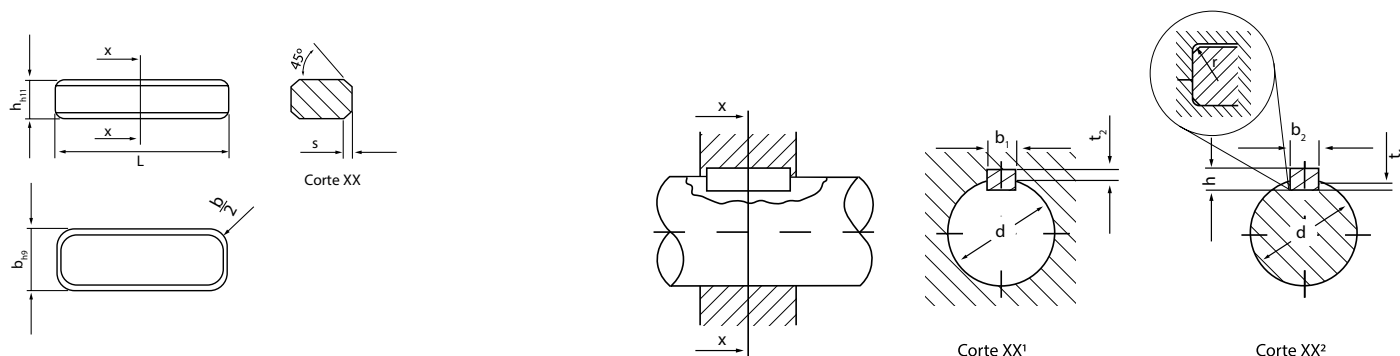
Vantagens

- Mais fácil de montar, menos risco de danificar o escatel.
- Transmissão contínua de binário elevado – as chavetas paralelas têm maior superfície de contacto, suportando melhor forças de torção



*Tabela de equivalência dos aços página página 49.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



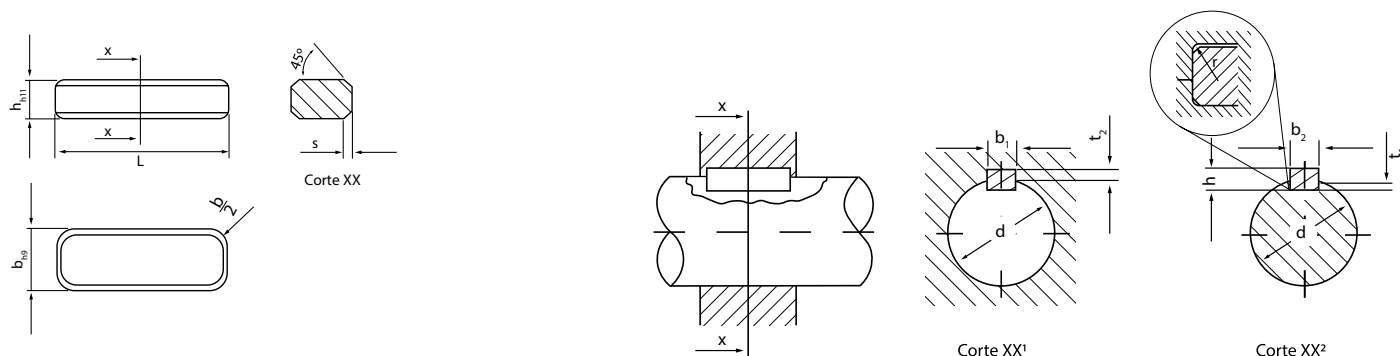
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t ₁ _(mín-máx)	t ₂ _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 002.00 x 002.00 x 006.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.16	0.17
	CHAVETA DIN6885A 002.00 x 002.00 x 008.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.23	0.23
	CHAVETA DIN6885A 002.00 x 002.00 x 010.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.29	0.29
	CHAVETA DIN6885A 002.00 x 002.00 x 012.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.35	0.36
	CHAVETA DIN6885A 002.00 x 002.00 x 014.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.41	0.42
	CHAVETA DIN6885A 002.00 x 002.00 x 015.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.45	0.45
	CHAVETA DIN6885A 002.00 x 002.00 x 016.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.48	0.49
	CHAVETA DIN6885A 002.00 x 002.00 x 018.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.54	0.55
	CHAVETA DIN6885A 002.00 x 002.00 x 020.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.60	0.61
	CHAVETA DIN6885A 002.00 x 002.00 x 022.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.67	0.68
	CHAVETA DIN6885A 002.00 x 002.00 x 025.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.76	0.77
	CHAVETA DIN6885A 002.00 x 002.00 x 028.00	-0.2	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.85	0.87
	CHAVETA DIN6885A 002.00 x 002.00 x 030.00	-0.3	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	0.92	0.93
	CHAVETA DIN6885A 002.00 x 002.00 x 036.00	-0.3	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	1.11	1.12
	CHAVETA DIN6885A 002.00 x 002.00 x 040.00	-0.3	6-8	1.2-1.3	1.0-1.1	0.16-0.25	0.08-0.16	1.23	1.25
	CHAVETA DIN6885A 003.00 x 003.00 x 006.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	0.37	0.37
	CHAVETA DIN6885A 003.00 x 003.00 x 008.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	0.51	0.52
	CHAVETA DIN6885A 003.00 x 003.00 x 010.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	0.65	0.66
	CHAVETA DIN6885A 003.00 x 003.00 x 012.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	0.79	0.81
	CHAVETA DIN6885A 003.00 x 003.00 x 014.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	0.93	0.95
	CHAVETA DIN6885A 003.00 x 003.00 x 015.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.00	1.02
	CHAVETA DIN6885A 003.00 x 003.00 x 016.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.07	1.09
	CHAVETA DIN6885A 003.00 x 003.00 x 018.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.22	1.24
	CHAVETA DIN6885A 003.00 x 003.00 x 020.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.36	1.38
	CHAVETA DIN6885A 003.00 x 003.00 x 022.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.50	1.52
	CHAVETA DIN6885A 003.00 x 003.00 x 025.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.71	1.74
	CHAVETA DIN6885A 003.00 x 003.00 x 028.00	-0.2	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	1.92	1.95
	CHAVETA DIN6885A 003.00 x 003.00 x 030.00	-0.3	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	2.06	2.10

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



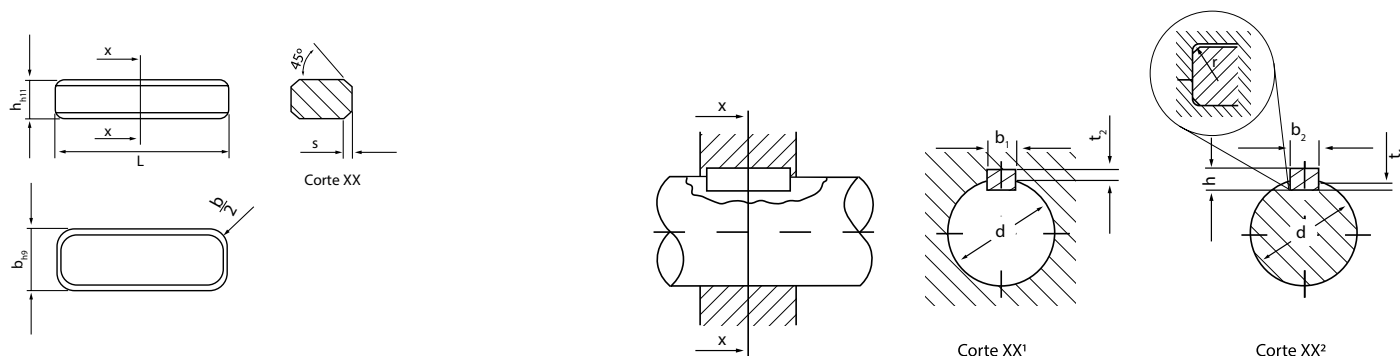
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 003.00 x 003.00 x 032.00	-0.3	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	2.21	2.24
	CHAVETA DIN6885A 003.00 x 003.00 x 035.00	-0.3	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	2.42	2.46
	CHAVETA DIN6885A 003.00 x 003.00 x 036.00	-0.3	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	2.49	2.53
	CHAVETA DIN6885A 003.00 x 003.00 x 040.00	-0.3	8-10	1.8-1.9	1.4-1.5	0.16-0.25	0.08-0.16	2.77	2.82
	CHAVETA DIN6885A 004.00 x 004.00 x 006.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	0.66	0.67
	CHAVETA DIN6885A 004.00 x 004.00 x 008.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	0.91	0.92
CH.6885A.004.01	CHAVETA DIN6885A 004.00 x 004.00 x 010.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	1.16	1.18
CH.6885A.004.02	CHAVETA DIN6885A 004.00 x 004.00 x 012.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	1.41	1.43
CH.6885A.004.03	CHAVETA DIN6885A 004.00 x 004.00 x 014.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	1.66	1.69
	CHAVETA DIN6885A 004.00 x 004.00 x 015.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	1.79	1.81
CH.6885A.004.04	CHAVETA DIN6885A 004.00 x 004.00 x 016.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	1.91	1.94
	CHAVETA DIN6885A 004.00 x 004.00 x 018.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	2.16	2.20
CH.6885A.004.05	CHAVETA DIN6885A 004.00 x 004.00 x 020.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	2.41	2.45
CH.6885A.004.06	CHAVETA DIN6885A 004.00 x 004.00 x 022.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	2.66	2.71
CH.6885A.004.07	CHAVETA DIN6885A 004.00 x 004.00 x 025.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	3.04	3.09
	CHAVETA DIN6885A 004.00 x 004.00 x 028.00	-0.2	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	3.42	3.47
CH.6885A.004.08	CHAVETA DIN6885A 004.00 x 004.00 x 030.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	3.67	3.73
	CHAVETA DIN6885A 004.00 x 004.00 x 032.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	3.92	3.99
CH.6885A.004.09	CHAVETA DIN6885A 004.00 x 004.00 x 035.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	4.30	4.37
CH.6885A.004.10	CHAVETA DIN6885A 004.00 x 004.00 x 036.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	4.42	4.50
CH.6885A.004.11	CHAVETA DIN6885A 004.00 x 004.00 x 040.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	4.93	5.01
	CHAVETA DIN6885A 004.00 x 004.00 x 045.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	5.55	5.65
	CHAVETA DIN6885A 004.00 x 004.00 x 050.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	6.18	6.28
	CHAVETA DIN6885A 004.00 x 004.00 x 056.00	-0.3	10-12	2.5-2.6	1.8-1.9	0.16-0.25	0.08-0.16	6.94	7.05
	CHAVETA DIN6885A 005.00 x 003.00 x 010.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	1.12	1.14
	CHAVETA DIN6885A 005.00 x 003.00 x 012.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	1.36	1.38
	CHAVETA DIN6885A 005.00 x 003.00 x 014.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	1.59	1.62
	CHAVETA DIN6885A 005.00 x 003.00 x 015.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	1.71	1.74

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



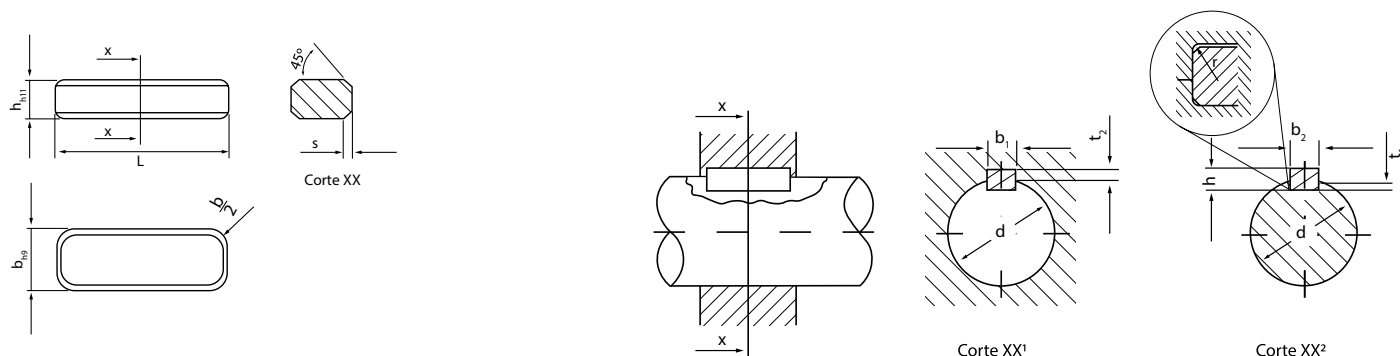
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 005.00 x 003.00 x 016.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	1.83	1.86
	CHAVETA DIN6885A 005.00 x 003.00 x 018.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	2.06	2.10
	CHAVETA DIN6885A 005.00 x 003.00 x 020.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	2.30	2.34
	CHAVETA DIN6885A 005.00 x 003.00 x 022.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	2.54	2.58
	CHAVETA DIN6885A 005.00 x 003.00 x 025.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	2.89	2.94
	CHAVETA DIN6885A 005.00 x 003.00 x 028.00	-0.2	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	3.24	3.30
	CHAVETA DIN6885A 005.00 x 003.00 x 030.00	-0.3	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	3.48	3.53
	CHAVETA DIN6885A 005.00 x 003.00 x 032.00	-0.3	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	3.71	3.77
	CHAVETA DIN6885A 005.00 x 003.00 x 036.00	-0.3	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	4.18	4.25
	CHAVETA DIN6885A 005.00 x 003.00 x 045.00	-0.3	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	5.24	5.33
	CHAVETA DIN6885A 005.00 x 003.00 x 065.00	-0.3	15-20	1.8-1.9	1.4-1.5	0.25-0.40	0.16-0.25	7.60	7.72
	CHAVETA DIN6885A 005.00 x 005.00 x 008.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	1.42	1.44
	CHAVETA DIN6885A 005.00 x 005.00 x 010.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	1.81	1.84
	CHAVETA DIN6885A 005.00 x 005.00 x 012.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	2.20	2.24
	CHAVETA DIN6885A 005.00 x 005.00 x 014.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	2.59	2.64
CH.6885A.005.01	CHAVETA DIN6885A 005.00 x 005.00 x 015.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	2.79	2.84
	CHAVETA DIN6885A 005.00 x 005.00 x 016.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	2.99	3.04
	CHAVETA DIN6885A 005.00 x 005.00 x 018.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	3.38	3.43
CH.6885A.005.02	CHAVETA DIN6885A 005.00 x 005.00 x 020.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	3.77	3.83
	CHAVETA DIN6885A 005.00 x 005.00 x 022.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	4.16	4.23
CH.6885A.005.03	CHAVETA DIN6885A 005.00 x 005.00 x 025.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	4.75	4.83
	CHAVETA DIN6885A 005.00 x 005.00 x 028.00	-0.2	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	5.34	5.43
CH.6885A.005.04	CHAVETA DIN6885A 005.00 x 005.00 x 030.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	5.73	5.83
	CHAVETA DIN6885A 005.00 x 005.00 x 032.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.13	6.23
CH.6885A.005.05	CHAVETA DIN6885A 005.00 x 005.00 x 035.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.71	6.83
	CHAVETA DIN6885A 005.00 x 005.00 x 036.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.91	7.03
CH.6885A.005.06	CHAVETA DIN6885A 005.00 x 005.00 x 040.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	7.70	7.82
	CHAVETA DIN6885A 005.00 x 005.00 x 045.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	8.68	8.82

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



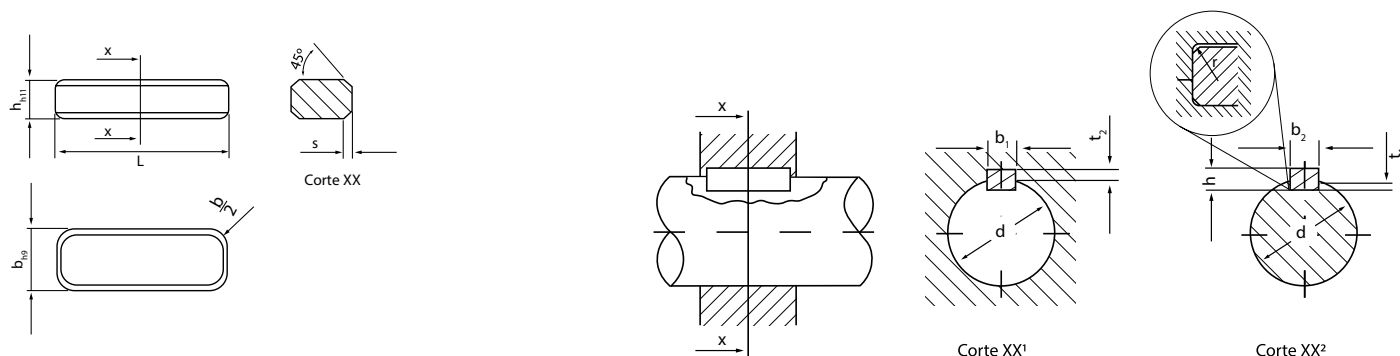
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.005.07	CHAVETA DIN6885A 005.00 x 005.00 x 050.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	9.66	9.82
	CHAVETA DIN6885A 005.00 x 005.00 x 055.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	10.64	10.82
	CHAVETA DIN6885A 005.00 x 005.00 x 056.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	10.84	11.02
CH.6885A.005.08	CHAVETA DIN6885A 005.00 x 005.00 x 060.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	11.62	11.81
	CHAVETA DIN6885A 005.00 x 005.00 x 063.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	12.21	12.41
	CHAVETA DIN6885A 005.00 x 005.00 x 065.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	12.60	12.81
CH.6885A.005.09	CHAVETA DIN6885A 005.00 x 005.00 x 070.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	13.58	13.81
CH.6885A.005.10	CHAVETA DIN6885A 005.00 x 005.00 x 080.00	-0.3	12-17	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	15.55	15.80
	CHAVETA DIN6885A 006.00 x 004.00 x 010.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	1.79	1.81
	CHAVETA DIN6885A 006.00 x 004.00 x 012.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	2.16	2.20
	CHAVETA DIN6885A 006.00 x 004.00 x 014.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	2.54	2.58
	CHAVETA DIN6885A 006.00 x 004.00 x 015.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	2.73	2.77
	CHAVETA DIN6885A 006.00 x 004.00 x 016.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	2.92	2.96
	CHAVETA DIN6885A 006.00 x 004.00 x 018.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	3.29	3.35
	CHAVETA DIN6885A 006.00 x 004.00 x 020.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	3.67	3.73
	CHAVETA DIN6885A 006.00 x 004.00 x 022.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	4.05	4.11
	CHAVETA DIN6885A 006.00 x 004.00 x 025.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	4.61	4.69
	CHAVETA DIN6885A 006.00 x 004.00 x 028.00	-0.2	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	5.18	5.26
	CHAVETA DIN6885A 006.00 x 004.00 x 030.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	5.55	5.65
	CHAVETA DIN6885A 006.00 x 004.00 x 032.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	5.93	6.03
	CHAVETA DIN6885A 006.00 x 004.00 x 035.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	6.50	6.60
	CHAVETA DIN6885A 006.00 x 004.00 x 036.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	6.68	6.79
	CHAVETA DIN6885A 006.00 x 004.00 x 040.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	7.44	7.56
	CHAVETA DIN6885A 006.00 x 004.00 x 045.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	8.38	8.52
	CHAVETA DIN6885A 006.00 x 004.00 x 050.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	9.32	9.48
	CHAVETA DIN6885A 006.00 x 004.00 x 060.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	11.21	11.39
	CHAVETA DIN6885A 006.00 x 004.00 x 065.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	12.15	12.35
	CHAVETA DIN6885A 006.00 x 004.00 x 070.00	-0.3	17-22	2.5-2.6	1.8-1.9	0.25-0.40	0.16-0.25	13.09	13.31

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



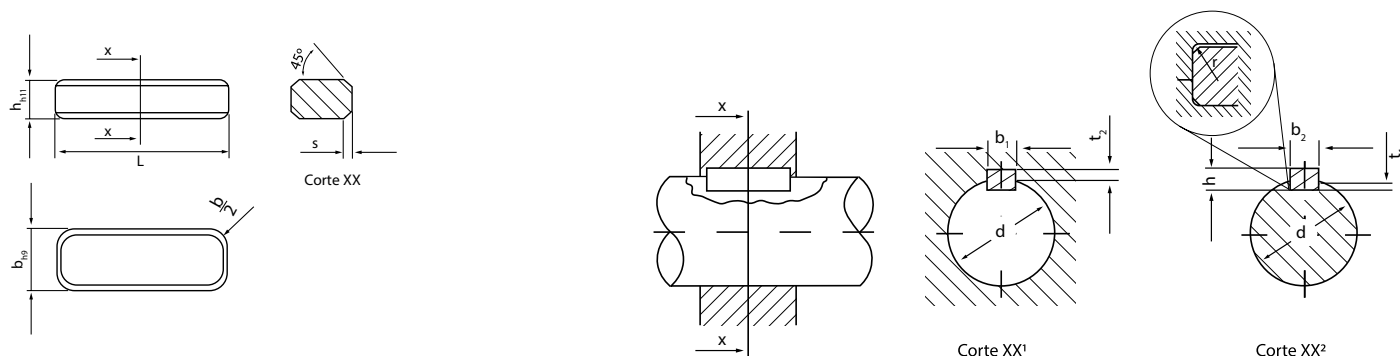
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 006.00 x 005.00 x 015.00	-0.2	17-22	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	3.38	3.43
	CHAVETA DIN6885A 006.00 x 005.00 x 030.00	-0.2	17-22	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.91	7.03
	CHAVETA DIN6885A 006.00 x 006.00 x 010.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	2.60	2.65
	CHAVETA DIN6885A 006.00 x 006.00 x 012.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	3.17	3.22
	CHAVETA DIN6885A 006.00 x 006.00 x 014.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	3.73	3.80
	CHAVETA DIN6885A 006.00 x 006.00 x 015.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	4.02	4.08
CH.6885A.006.01	CHAVETA DIN6885A 006.00 x 006.00 x 016.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	4.30	4.37
	CHAVETA DIN6885A 006.00 x 006.00 x 018.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	4.86	4.95
CH.6885A.006.02	CHAVETA DIN6885A 006.00 x 006.00 x 020.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	5.43	5.52
	CHAVETA DIN6885A 006.00 x 006.00 x 022.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	6.00	6.09
CH.6885A.006.03	CHAVETA DIN6885A 006.00 x 006.00 x 025.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	6.84	6.96
CH.6885A.006.04	CHAVETA DIN6885A 006.00 x 006.00 x 028.00	-0.2	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	7.69	7.82
CH.6885A.006.05	CHAVETA DIN6885A 006.00 x 006.00 x 030.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	8.26	8.39
	CHAVETA DIN6885A 006.00 x 006.00 x 032.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	8.82	8.97
CH.6885A.006.06	CHAVETA DIN6885A 006.00 x 006.00 x 035.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	9.67	9.83
	CHAVETA DIN6885A 006.00 x 006.00 x 036.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	9.95	10.12
CH.6885A.006.07	CHAVETA DIN6885A 006.00 x 006.00 x 040.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	11.08	11.27
CH.6885A.006.08	CHAVETA DIN6885A 006.00 x 006.00 x 045.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	12.50	12.70
CH.6885A.006.09	CHAVETA DIN6885A 006.00 x 006.00 x 050.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	13.91	14.14
CH.6885A.006.10	CHAVETA DIN6885A 006.00 x 006.00 x 055.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	15.32	15.57
	CHAVETA DIN6885A 006.00 x 006.00 x 056.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	15.60	15.86
CH.6885A.006.11	CHAVETA DIN6885A 006.00 x 006.00 x 060.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	16.73	17.01
	CHAVETA DIN6885A 006.00 x 006.00 x 063.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	17.58	17.87
CH.6885A.006.12	CHAVETA DIN6885A 006.00 x 006.00 x 065.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	18.15	18.45
CH.6885A.006.13	CHAVETA DIN6885A 006.00 x 006.00 x 070.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	19.56	19.88
	CHAVETA DIN6885A 006.00 x 006.00 x 075.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	20.97	21.32
CH.6885A.006.14	CHAVETA DIN6885A 006.00 x 006.00 x 080.00	-0.3	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	22.39	22.76
	CHAVETA DIN6885A 006.00 x 006.00 x 085.00	-0.5	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	23.80	24.19

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



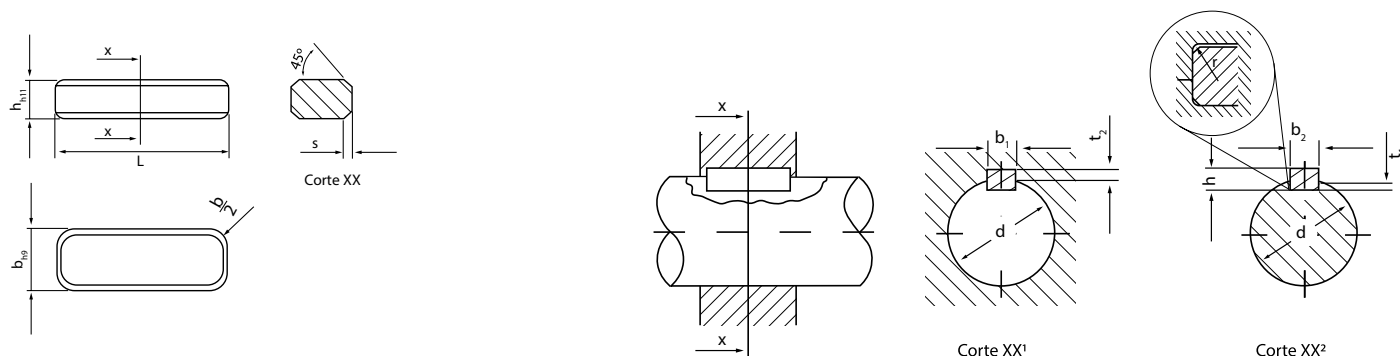
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t ₁ _(mín-máx)	t ₂ _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.006.15	CHAVETA DIN6885A 006.00 x 006.00 x 090.00	-0.5	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	25.21	25.63
	CHAVETA DIN6885A 006.00 x 006.00 x 095.00	-0.5	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	26.63	27.07
CH.6885A.006.16	CHAVETA DIN6885A 006.00 x 006.00 x 100.00	-0.5	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	28.04	28.50
CH.6885A.006.17	CHAVETA DIN6885A 006.00 x 006.00 x 110.00	-0.5	17-22	3.5-3.6	2.8-2.9	0.25-0.40	0.16-0.25	30.86	31.38
	CHAVETA DIN6885A 007.00 x 007.00 x 015.00	-0.2	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	5.47	5.56
	CHAVETA DIN6885A 007.00 x 007.00 x 018.00	-0.2	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	6.62	6.73
	CHAVETA DIN6885A 007.00 x 007.00 x 020.00	-0.2	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	7.39	7.51
	CHAVETA DIN6885A 007.00 x 007.00 x 025.00	-0.2	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	9.31	9.47
	CHAVETA DIN6885A 007.00 x 007.00 x 028.00	-0.2	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	10.47	10.64
	CHAVETA DIN6885A 007.00 x 007.00 x 030.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	11.24	11.42
	CHAVETA DIN6885A 007.00 x 007.00 x 032.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	12.01	12.21
	CHAVETA DIN6885A 007.00 x 007.00 x 040.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	15.08	15.33
	CHAVETA DIN6885A 007.00 x 007.00 x 045.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	17.01	17.29
	CHAVETA DIN6885A 007.00 x 007.00 x 050.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	18.93	19.24
	CHAVETA DIN6885A 007.00 x 007.00 x 055.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	20.85	21.20
	CHAVETA DIN6885A 007.00 x 007.00 x 060.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	22.78	23.15
	CHAVETA DIN6885A 007.00 x 007.00 x 065.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	24.70	25.11
	CHAVETA DIN6885A 007.00 x 007.00 x 070.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	26.62	27.06
	CHAVETA DIN6885A 007.00 x 007.00 x 075.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	28.55	29.02
	CHAVETA DIN6885A 007.00 x 007.00 x 080.00	-0.3	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	30.47	30.97
	CHAVETA DIN6885A 007.00 x 007.00 x 085.00	-0.5	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	32.39	32.93
	CHAVETA DIN6885A 007.00 x 007.00 x 090.00	-0.5	20-27	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	34.32	34.88
	CHAVETA DIN6885A 008.00 x 005.00 x 010.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	2.99	3.04
	CHAVETA DIN6885A 008.00 x 005.00 x 012.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	3.61	3.67
	CHAVETA DIN6885A 008.00 x 005.00 x 014.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	4.24	4.31
	CHAVETA DIN6885A 008.00 x 005.00 x 015.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	4.56	4.63
	CHAVETA DIN6885A 008.00 x 005.00 x 016.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	4.87	4.95
	CHAVETA DIN6885A 008.00 x 005.00 x 018.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	5.50	5.59

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



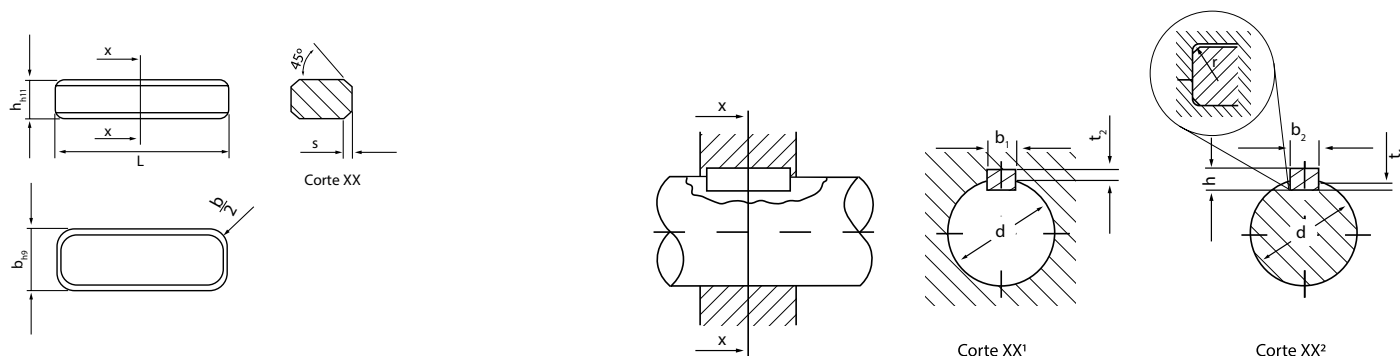
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b1 - Escatel do cubo * | b2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t1 _(mín-máx)	t2 _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 008.00 x 005.00 x 020.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.13	6.23
	CHAVETA DIN6885A 008.00 x 005.00 x 022.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	6.75	6.87
	CHAVETA DIN6885A 008.00 x 005.00 x 025.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	7.70	7.82
	CHAVETA DIN6885A 008.00 x 005.00 x 028.00	-0.2	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	8.64	8.78
	CHAVETA DIN6885A 008.00 x 005.00 x 030.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	9.27	9.42
	CHAVETA DIN6885A 008.00 x 005.00 x 032.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	9.89	10.06
	CHAVETA DIN6885A 008.00 x 005.00 x 035.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	10.84	11.02
	CHAVETA DIN6885A 008.00 x 005.00 x 036.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	11.15	11.33
	CHAVETA DIN6885A 008.00 x 005.00 x 040.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	12.41	12.61
	CHAVETA DIN6885A 008.00 x 005.00 x 045.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	13.98	14.21
	CHAVETA DIN6885A 008.00 x 005.00 x 050.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	15.55	15.80
	CHAVETA DIN6885A 008.00 x 005.00 x 055.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	17.12	17.40
	CHAVETA DIN6885A 008.00 x 005.00 x 056.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	17.43	17.72
	CHAVETA DIN6885A 008.00 x 005.00 x 060.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	18.69	19.00
	CHAVETA DIN6885A 008.00 x 005.00 x 063.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	19.63	19.95
	CHAVETA DIN6885A 008.00 x 005.00 x 065.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	20.26	20.59
	CHAVETA DIN6885A 008.00 x 005.00 x 070.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	21.83	22.19
	CHAVETA DIN6885A 008.00 x 005.00 x 075.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	23.40	23.78
	CHAVETA DIN6885A 008.00 x 005.00 x 080.00	-0.3	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	24.97	25.38
	CHAVETA DIN6885A 008.00 x 005.00 x 085.00	-0.5	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	26.54	26.98
	CHAVETA DIN6885A 008.00 x 005.00 x 090.00	-0.5	22-30	3.0-3.1	2.3-2.4	0.25-0.40	0.16-0.25	28.11	28.57
	CHAVETA DIN6885A 008.00 x 007.00 x 010.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	4.09	4.16
	CHAVETA DIN6885A 008.00 x 007.00 x 012.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	4.97	5.06
	CHAVETA DIN6885A 008.00 x 007.00 x 014.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	5.85	5.95
	CHAVETA DIN6885A 008.00 x 007.00 x 015.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	6.29	6.40
	CHAVETA DIN6885A 008.00 x 007.00 x 016.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	6.73	6.84
	CHAVETA DIN6885A 008.00 x 007.00 x 018.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	7.61	7.74
CH.6885A.008.01	CHAVETA DIN6885A 008.00 x 007.00 x 020.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	8.49	8.63

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



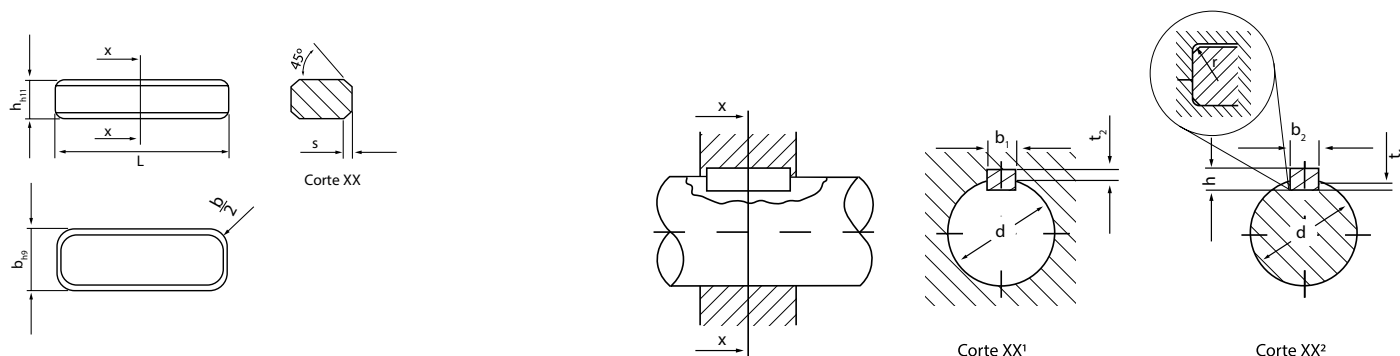
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.008.02	CHAVETA DIN6885A 008.00 x 007.00 x 022.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	9.37	9.52
CH.6885A.008.03	CHAVETA DIN6885A 008.00 x 007.00 x 025.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	10.69	10.86
	CHAVETA DIN6885A 008.00 x 007.00 x 028.00	-0.2	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	12.01	12.21
CH.6885A.008.04	CHAVETA DIN6885A 008.00 x 007.00 x 030.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	12.89	13.10
CH.6885A.008.05	CHAVETA DIN6885A 008.00 x 007.00 x 032.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	13.77	13.99
CH.6885A.008.06	CHAVETA DIN6885A 008.00 x 007.00 x 035.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	15.08	15.33
CH.6885A.008.07	CHAVETA DIN6885A 008.00 x 007.00 x 036.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	15.52	15.78
CH.6885A.008.08	CHAVETA DIN6885A 008.00 x 007.00 x 040.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	17.28	17.57
CH.6885A.008.09	CHAVETA DIN6885A 008.00 x 007.00 x 045.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	19.48	19.80
CH.6885A.008.10	CHAVETA DIN6885A 008.00 x 007.00 x 050.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	21.68	22.04
CH.6885A.008.11	CHAVETA DIN6885A 008.00 x 007.00 x 055.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	23.88	24.27
	CHAVETA DIN6885A 008.00 x 007.00 x 056.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	24.32	24.72
CH.6885A.008.12	CHAVETA DIN6885A 008.00 x 007.00 x 060.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	26.07	26.51
	CHAVETA DIN6885A 008.00 x 007.00 x 063.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	27.39	27.85
CH.6885A.008.13	CHAVETA DIN6885A 008.00 x 007.00 x 065.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	28.27	28.74
CH.6885A.008.14	CHAVETA DIN6885A 008.00 x 007.00 x 070.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	30.47	30.97
CH.6885A.008.15	CHAVETA DIN6885A 008.00 x 007.00 x 075.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	32.67	33.21
CH.6885A.008.16	CHAVETA DIN6885A 008.00 x 007.00 x 080.00	-0.3	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	34.87	35.44
CH.6885A.008.17	CHAVETA DIN6885A 008.00 x 007.00 x 085.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	37.06	37.68
CH.6885A.008.18	CHAVETA DIN6885A 008.00 x 007.00 x 090.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	39.26	39.91
CH.6885A.008.19	CHAVETA DIN6885A 008.00 x 007.00 x 095.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	41.46	42.15
CH.6885A.008.20	CHAVETA DIN6885A 008.00 x 007.00 x 100.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	43.66	44.38
	CHAVETA DIN6885A 008.00 x 007.00 x 110.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	48.05	48.85
CH.6885A.008.21	CHAVETA DIN6885A 008.00 x 007.00 x 120.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	52.45	53.32
	CHAVETA DIN6885A 008.00 x 007.00 x 125.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	54.65	55.55
CH.6885A.008.22	CHAVETA DIN6885A 008.00 x 007.00 x 130.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	56.85	57.79
CH.6885A.008.23	CHAVETA DIN6885A 008.00 x 007.00 x 140.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	61.24	62.26
	CHAVETA DIN6885A 008.00 x 007.00 x 150.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	65.64	66.72

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



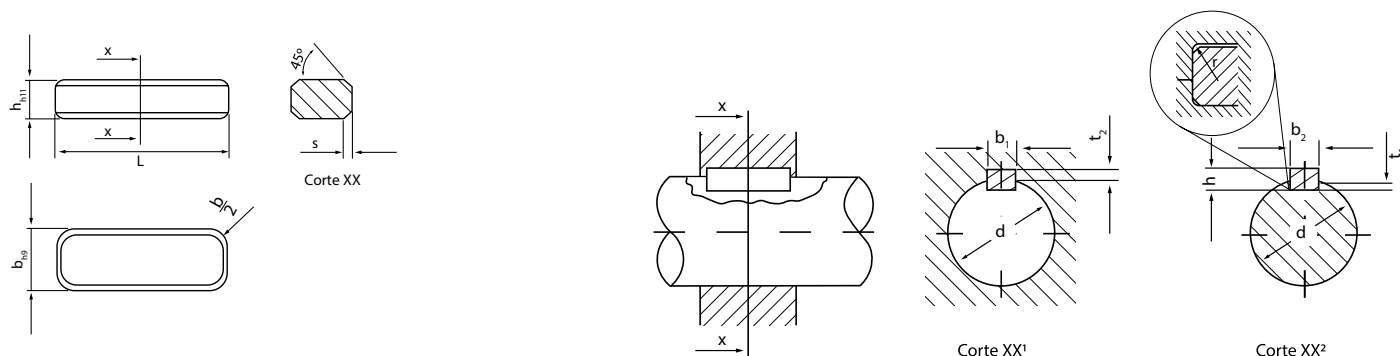
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 008.00 x 007.00 x 160.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	70.03	71.19
	CHAVETA DIN6885A 008.00 x 007.00 x 180.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	78.83	80.13
	CHAVETA DIN6885A 008.00 x 007.00 x 190.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	83.22	84.60
	CHAVETA DIN6885A 008.00 x 007.00 x 200.00	-0.5	22-30	4.0-4.2	3.3-3.5	0.25-0.40	0.16-0.25	87.62	89.07
	CHAVETA DIN6885A 008.00 x 008.00 x 012.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	5.63	5.73
	CHAVETA DIN6885A 008.00 x 008.00 x 014.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	6.64	6.75
	CHAVETA DIN6885A 008.00 x 008.00 x 016.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	7.64	7.77
	CHAVETA DIN6885A 008.00 x 008.00 x 018.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	8.65	8.79
	CHAVETA DIN6885A 008.00 x 008.00 x 020.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	9.65	9.81
	CHAVETA DIN6885A 008.00 x 008.00 x 022.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	10.66	10.83
	CHAVETA DIN6885A 008.00 x 008.00 x 025.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	12.17	12.37
	CHAVETA DIN6885A 008.00 x 008.00 x 028.00	-0.2	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	13.67	13.90
	CHAVETA DIN6885A 008.00 x 008.00 x 030.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	14.68	14.92
	CHAVETA DIN6885A 008.00 x 008.00 x 035.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	17.19	17.47
	CHAVETA DIN6885A 008.00 x 008.00 x 040.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	19.70	20.03
	CHAVETA DIN6885A 008.00 x 008.00 x 045.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	22.21	22.58
	CHAVETA DIN6885A 008.00 x 008.00 x 050.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	24.73	25.13
	CHAVETA DIN6885A 008.00 x 008.00 x 055.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	27.24	27.69
	CHAVETA DIN6885A 008.00 x 008.00 x 060.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	29.75	30.24
	CHAVETA DIN6885A 008.00 x 008.00 x 065.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	32.26	32.80
	CHAVETA DIN6885A 008.00 x 008.00 x 070.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	34.77	35.35
	CHAVETA DIN6885A 008.00 x 008.00 x 080.00	-0.3	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	39.80	40.46
	CHAVETA DIN6885A 008.00 x 008.00 x 090.00	-0.5	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	44.82	45.56
	CHAVETA DIN6885A 008.00 x 008.00 x 100.00	-0.5	22-30	5.0-5.2	3.3-3.5	0.25-0.40	0.16-0.25	49.85	50.67
	CHAVETA DIN6885A 010.00 x 006.00 x 014.00	-0.2	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	6.37	6.48
	CHAVETA DIN6885A 010.00 x 006.00 x 020.00	-0.2	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	9.20	9.35
	CHAVETA DIN6885A 010.00 x 006.00 x 022.00	-0.2	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	10.14	10.31
	CHAVETA DIN6885A 010.00 x 006.00 x 025.00	-0.2	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	11.55	11.74

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



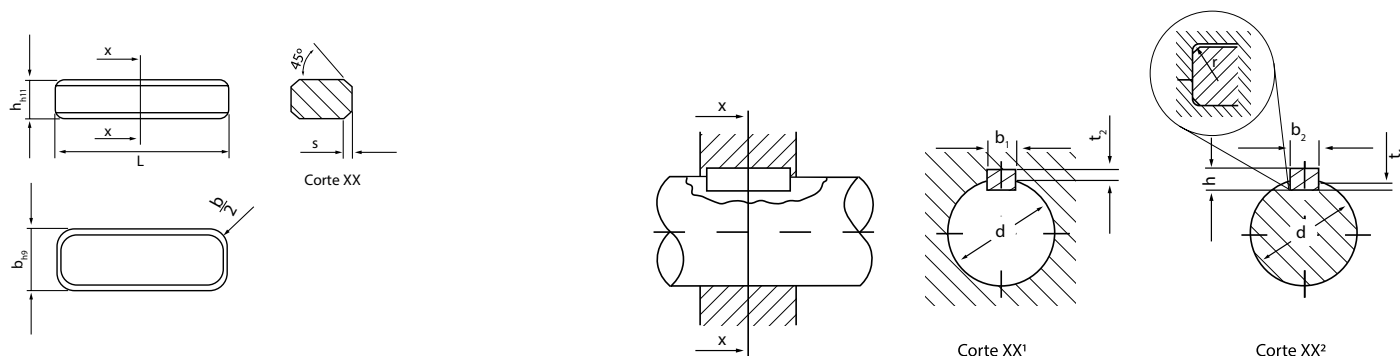
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 010.00 x 006.00 x 028.00	-0.2	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	12.97	13.18
	CHAVETA DIN6885A 010.00 x 006.00 x 030.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	13.91	14.14
	CHAVETA DIN6885A 010.00 x 006.00 x 032.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	14.85	15.10
	CHAVETA DIN6885A 010.00 x 006.00 x 035.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	16.26	16.53
	CHAVETA DIN6885A 010.00 x 006.00 x 036.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	16.73	17.01
	CHAVETA DIN6885A 010.00 x 006.00 x 040.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	18.62	18.93
	CHAVETA DIN6885A 010.00 x 006.00 x 045.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	20.97	21.32
	CHAVETA DIN6885A 010.00 x 006.00 x 050.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	23.33	23.71
	CHAVETA DIN6885A 010.00 x 006.00 x 055.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	25.68	26.11
	CHAVETA DIN6885A 010.00 x 006.00 x 060.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	28.04	28.50
	CHAVETA DIN6885A 010.00 x 006.00 x 065.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	30.39	30.90
	CHAVETA DIN6885A 010.00 x 006.00 x 070.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	32.75	33.29
	CHAVETA DIN6885A 010.00 x 006.00 x 075.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	35.10	35.68
	CHAVETA DIN6885A 010.00 x 006.00 x 080.00	-0.3	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	37.46	38.08
	CHAVETA DIN6885A 010.00 x 006.00 x 085.00	-0.5	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	39.81	40.47
	CHAVETA DIN6885A 010.00 x 006.00 x 090.00	-0.5	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	42.17	42.87
	CHAVETA DIN6885A 010.00 x 006.00 x 100.00	-0.5	30-38	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	46.88	47.65
	CHAVETA DIN6885A 010.00 x 008.00 x 014.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	8.40	8.54
	CHAVETA DIN6885A 010.00 x 008.00 x 015.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	9.03	9.17
CH.6885A.010.01	CHAVETA DIN6885A 010.00 x 008.00 x 016.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	9.65	9.81
CH.6885A.010.02	CHAVETA DIN6885A 010.00 x 008.00 x 018.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	10.91	11.09
CH.6885A.010.03	CHAVETA DIN6885A 010.00 x 008.00 x 020.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	12.17	12.37
CH.6885A.010.04	CHAVETA DIN6885A 010.00 x 008.00 x 022.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	13.42	13.64
CH.6885A.010.05	CHAVETA DIN6885A 010.00 x 008.00 x 025.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	15.31	15.56
	CHAVETA DIN6885A 010.00 x 008.00 x 028.00	-0.2	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	17.19	17.47
CH.6885A.010.06	CHAVETA DIN6885A 010.00 x 008.00 x 030.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	18.45	18.75
	CHAVETA DIN6885A 010.00 x 008.00 x 032.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	19.70	20.03
CH.6885A.010.07	CHAVETA DIN6885A 010.00 x 008.00 x 035.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	21.59	21.94

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



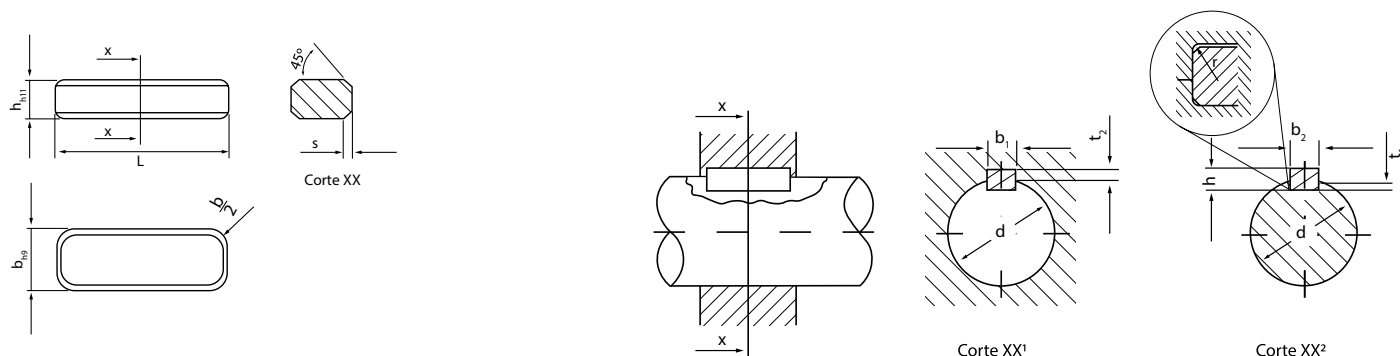
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 010.00 x 008.00 x 036.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	22.21	22.58
CH.6885A.010.08	CHAVETA DIN6885A 010.00 x 008.00 x 040.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	24.73	25.13
CH.6885A.010.09	CHAVETA DIN6885A 010.00 x 008.00 x 045.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	27.87	28.33
CH.6885A.010.10	CHAVETA DIN6885A 010.00 x 008.00 x 050.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	31.01	31.52
CH.6885A.010.11	CHAVETA DIN6885A 010.00 x 008.00 x 055.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	34.15	34.71
	CHAVETA DIN6885A 010.00 x 008.00 x 056.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	34.77	35.35
CH.6885A.010.12	CHAVETA DIN6885A 010.00 x 008.00 x 060.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	37.29	37.90
	CHAVETA DIN6885A 010.00 x 008.00 x 063.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	39.17	39.82
CH.6885A.010.13	CHAVETA DIN6885A 010.00 x 008.00 x 065.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	40.43	41.09
CH.6885A.010.14	CHAVETA DIN6885A 010.00 x 008.00 x 070.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	43.57	44.29
CH.6885A.010.15	CHAVETA DIN6885A 010.00 x 008.00 x 075.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	46.71	47.48
CH.6885A.010.16	CHAVETA DIN6885A 010.00 x 008.00 x 080.00	-0.3	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	49.85	50.67
CH.6885A.010.17	CHAVETA DIN6885A 010.00 x 008.00 x 085.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	52.99	53.86
CH.6885A.010.18	CHAVETA DIN6885A 010.00 x 008.00 x 090.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	56.13	57.05
	CHAVETA DIN6885A 010.00 x 008.00 x 095.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	59.27	60.25
CH.6885A.010.19	CHAVETA DIN6885A 010.00 x 008.00 x 100.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	62.41	63.44
CH.6885A.010.20	CHAVETA DIN6885A 010.00 x 008.00 x 110.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	68.69	69.82
CH.6885A.010.21	CHAVETA DIN6885A 010.00 x 008.00 x 120.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	74.97	76.21
CH.6885A.010.22	CHAVETA DIN6885A 010.00 x 008.00 x 125.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	78.11	79.40
CH.6885A.010.23	CHAVETA DIN6885A 010.00 x 008.00 x 130.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	81.25	82.59
CH.6885A.010.24	CHAVETA DIN6885A 010.00 x 008.00 x 140.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	87.53	88.97
	CHAVETA DIN6885A 010.00 x 008.00 x 150.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	93.81	95.36
	CHAVETA DIN6885A 010.00 x 008.00 x 160.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	100.09	101.74
	CHAVETA DIN6885A 010.00 x 008.00 x 180.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	112.65	114.51
	CHAVETA DIN6885A 010.00 x 008.00 x 200.00	-0.5	30-38	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	125.21	127.28
	CHAVETA DIN6885A 010.00 x 010.00 x 025.00	-0.2	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	19.01	19.32
	CHAVETA DIN6885A 010.00 x 010.00 x 030.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	22.93	23.31
	CHAVETA DIN6885A 010.00 x 010.00 x 032.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	24.50	24.91

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



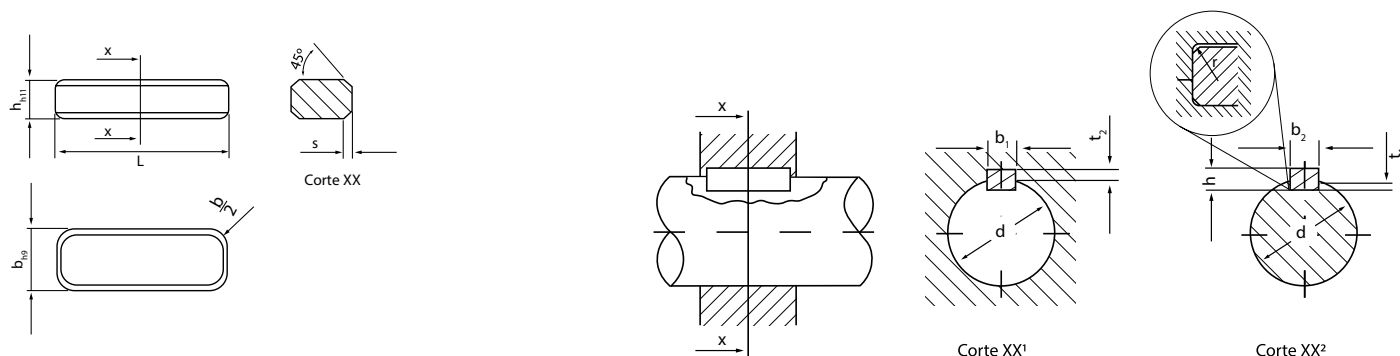
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 010.00 x 010.00 x 035.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	26.86	27.30
	CHAVETA DIN6885A 010.00 x 010.00 x 036.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	27.64	28.10
	CHAVETA DIN6885A 010.00 x 010.00 x 040.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	30.78	31.29
	CHAVETA DIN6885A 010.00 x 010.00 x 045.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	34.71	35.28
	CHAVETA DIN6885A 010.00 x 010.00 x 050.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	38.63	39.27
	CHAVETA DIN6885A 010.00 x 010.00 x 055.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	42.56	43.26
	CHAVETA DIN6885A 010.00 x 010.00 x 060.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	46.48	47.25
	CHAVETA DIN6885A 010.00 x 010.00 x 070.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	54.33	55.23
	CHAVETA DIN6885A 010.00 x 010.00 x 075.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	58.26	59.22
	CHAVETA DIN6885A 010.00 x 010.00 x 080.00	-0.3	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	62.18	63.21
	CHAVETA DIN6885A 010.00 x 010.00 x 085.00	-0.5	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	66.11	67.20
	CHAVETA DIN6885A 010.00 x 010.00 x 100.00	-0.5	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	77.88	79.17
	CHAVETA DIN6885A 010.00 x 010.00 x 110.00	-0.5	30-38	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	85.73	87.15
	CHAVETA DIN6885A 012.00 x 006.00 x 025.00	-0.2	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	13.91	14.14
	CHAVETA DIN6885A 012.00 x 006.00 x 028.00	-0.2	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	15.60	15.86
	CHAVETA DIN6885A 012.00 x 006.00 x 030.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	16.73	17.01
	CHAVETA DIN6885A 012.00 x 006.00 x 032.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	17.86	18.16
	CHAVETA DIN6885A 012.00 x 006.00 x 035.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	19.56	19.88
	CHAVETA DIN6885A 012.00 x 006.00 x 036.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	20.13	20.46
	CHAVETA DIN6885A 012.00 x 006.00 x 040.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	22.39	22.76
	CHAVETA DIN6885A 012.00 x 006.00 x 045.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	25.21	25.63
	CHAVETA DIN6885A 012.00 x 006.00 x 050.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	28.04	28.50
	CHAVETA DIN6885A 012.00 x 006.00 x 055.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	30.86	31.38
	CHAVETA DIN6885A 012.00 x 006.00 x 056.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	31.43	31.95
	CHAVETA DIN6885A 012.00 x 006.00 x 060.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	33.69	34.25
	CHAVETA DIN6885A 012.00 x 006.00 x 065.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	36.52	37.12
	CHAVETA DIN6885A 012.00 x 006.00 x 070.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	39.34	39.99
	CHAVETA DIN6885A 012.00 x 006.00 x 075.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	42.17	42.87

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



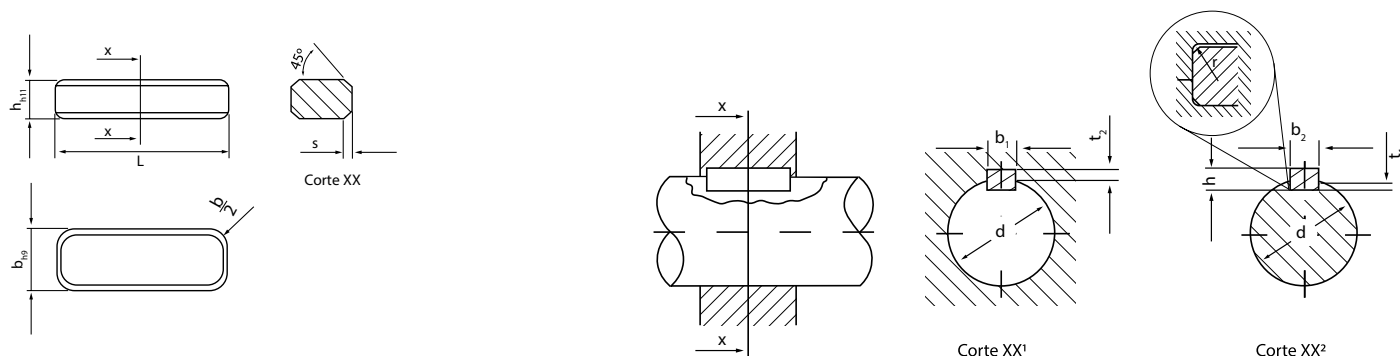
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 012.00 x 006.00 x 080.00	-0.3	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	44.99	45.74
	CHAVETA DIN6885A 012.00 x 006.00 x 085.00	-0.5	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	47.82	48.61
	CHAVETA DIN6885A 012.00 x 006.00 x 090.00	-0.5	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	50.65	51.48
	CHAVETA DIN6885A 012.00 x 006.00 x 100.00	-0.5	38-44	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	56.30	57.23
CH.6885A.012.01	CHAVETA DIN6885A 012.00 x 008.00 x 020.00	-0.2	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	14.68	14.92
CH.6885A.012.02	CHAVETA DIN6885A 012.00 x 008.00 x 022.00	-0.2	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	16.18	16.45
CH.6885A.012.03	CHAVETA DIN6885A 012.00 x 008.00 x 025.00	-0.2	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	18.45	18.75
	CHAVETA DIN6885A 012.00 x 008.00 x 028.00	-0.2	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	20.71	21.05
CH.6885A.012.04	CHAVETA DIN6885A 012.00 x 008.00 x 030.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	22.21	22.58
CH.6885A.012.05	CHAVETA DIN6885A 012.00 x 008.00 x 032.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	23.72	24.11
CH.6885A.012.06	CHAVETA DIN6885A 012.00 x 008.00 x 035.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	25.98	26.41
	CHAVETA DIN6885A 012.00 x 008.00 x 036.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	26.74	27.18
CH.6885A.012.07	CHAVETA DIN6885A 012.00 x 008.00 x 040.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	29.75	30.24
CH.6885A.012.08	CHAVETA DIN6885A 012.00 x 008.00 x 045.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	33.52	34.07
CH.6885A.012.09	CHAVETA DIN6885A 012.00 x 008.00 x 050.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	37.29	37.90
CH.6885A.012.10	CHAVETA DIN6885A 012.00 x 008.00 x 055.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	41.05	41.73
	CHAVETA DIN6885A 012.00 x 008.00 x 056.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	41.81	42.50
CH.6885A.012.11	CHAVETA DIN6885A 012.00 x 008.00 x 060.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	44.82	45.56
	CHAVETA DIN6885A 012.00 x 008.00 x 063.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	47.08	47.86
CH.6885A.012.12	CHAVETA DIN6885A 012.00 x 008.00 x 065.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	48.59	49.39
CH.6885A.012.13	CHAVETA DIN6885A 012.00 x 008.00 x 070.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	52.36	53.22
CH.6885A.012.14	CHAVETA DIN6885A 012.00 x 008.00 x 075.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	56.13	57.05
CH.6885A.012.15	CHAVETA DIN6885A 012.00 x 008.00 x 080.00	-0.3	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	59.89	60.89
CH.6885A.012.16	CHAVETA DIN6885A 012.00 x 008.00 x 085.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	63.66	64.72
CH.6885A.012.17	CHAVETA DIN6885A 012.00 x 008.00 x 090.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	67.43	68.55
CH.6885A.012.18	CHAVETA DIN6885A 012.00 x 008.00 x 095.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	71.20	72.38
CH.6885A.012.19	CHAVETA DIN6885A 012.00 x 008.00 x 100.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	74.97	76.21
	CHAVETA DIN6885A 012.00 x 008.00 x 110.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	82.50	83.87

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



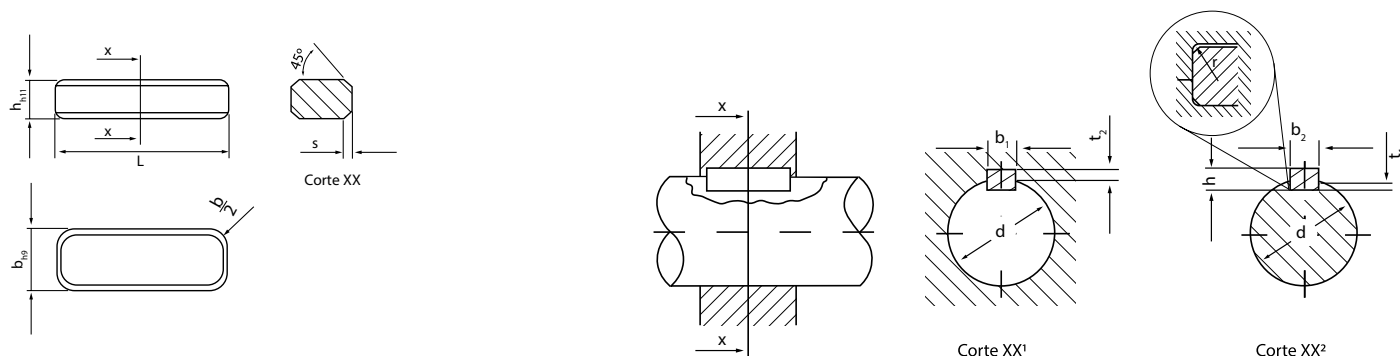
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.012.20	CHAVETA DIN6885A 012.00 x 008.00 x 120.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	90.04	91.53
CH.6885A.012.21	CHAVETA DIN6885A 012.00 x 008.00 x 125.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	93.81	95.36
CH.6885A.012.22	CHAVETA DIN6885A 012.00 x 008.00 x 130.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	97.57	99.19
	CHAVETA DIN6885A 012.00 x 008.00 x 140.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	105.11	106.85
CH.6885A.012.23	CHAVETA DIN6885A 012.00 x 008.00 x 150.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	112.65	114.51
	CHAVETA DIN6885A 012.00 x 008.00 x 160.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	120.18	122.17
	CHAVETA DIN6885A 012.00 x 008.00 x 170.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	127.72	129.83
CH.6885A.012.24	CHAVETA DIN6885A 012.00 x 008.00 x 180.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	135.25	137.49
	CHAVETA DIN6885A 012.00 x 008.00 x 185.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	139.02	141.32
	CHAVETA DIN6885A 012.00 x 008.00 x 200.00	-0.5	38-44	5.0-5.2	3.3-3.5	0.40-0.60	0.25-0.40	150.33	152.81
	CHAVETA DIN6885A 012.00 x 012.00 x 030.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	33.02	33.57
	CHAVETA DIN6885A 012.00 x 012.00 x 032.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	35.29	35.87
	CHAVETA DIN6885A 012.00 x 012.00 x 040.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	44.33	45.06
	CHAVETA DIN6885A 012.00 x 012.00 x 050.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	55.63	56.55
	CHAVETA DIN6885A 012.00 x 012.00 x 055.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	61.28	62.30
	CHAVETA DIN6885A 012.00 x 012.00 x 056.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	62.41	63.45
	CHAVETA DIN6885A 012.00 x 012.00 x 060.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	66.94	68.04
	CHAVETA DIN6885A 012.00 x 012.00 x 065.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	72.59	73.79
	CHAVETA DIN6885A 012.00 x 012.00 x 070.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	78.24	79.54
	CHAVETA DIN6885A 012.00 x 012.00 x 080.00	-0.3	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	89.54	91.03
	CHAVETA DIN6885A 012.00 x 012.00 x 085.00	-0.5	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	95.20	96.77
	CHAVETA DIN6885A 012.00 x 012.00 x 100.00	-0.5	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	112.15	114.01
	CHAVETA DIN6885A 012.00 x 012.00 x 120.00	-0.5	38-44	7.5-7.7	4.9-5.1	0.40-0.60	0.25-0.40	134.76	136.99
	CHAVETA DIN6885A 014.00 x 006.00 x 030.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	19.56	19.88
	CHAVETA DIN6885A 014.00 x 006.00 x 032.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	20.88	21.22
	CHAVETA DIN6885A 014.00 x 006.00 x 036.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	23.52	23.91
	CHAVETA DIN6885A 014.00 x 006.00 x 040.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	26.15	26.59
	CHAVETA DIN6885A 014.00 x 006.00 x 050.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	32.75	33.29

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



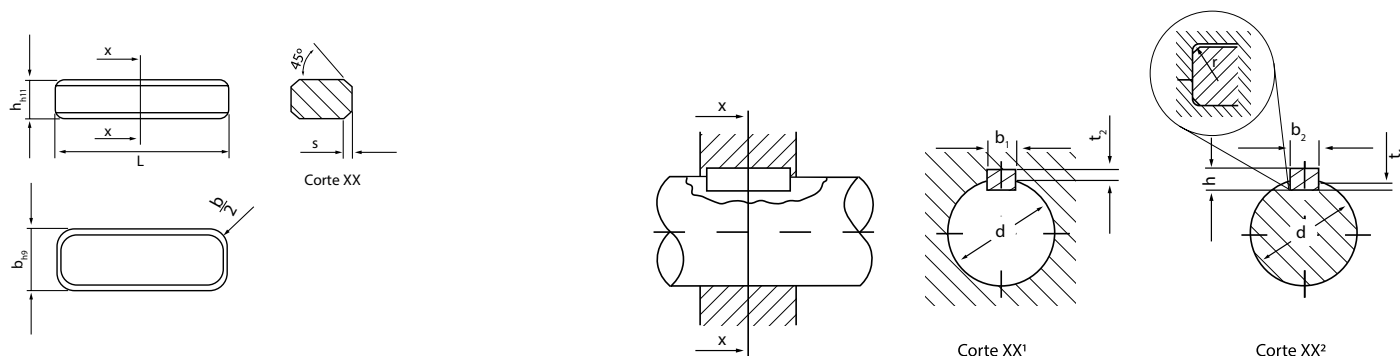
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 014.00 x 006.00 x 056.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	36.70	37.31
	CHAVETA DIN6885A 014.00 x 006.00 x 070.00	-0.3	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	45.94	46.70
	CHAVETA DIN6885A 014.00 x 006.00 x 120.00	-0.5	44-50	3.5-3.6	2.8-2.9	0.40-0.60	0.25-0.40	78.91	80.21
	CHAVETA DIN6885A 014.00 x 009.00 x 022.00	-0.2	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	21.26	21.61
CH.6885A.014.01	CHAVETA DIN6885A 014.00 x 009.00 x 025.00	-0.2	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	24.23	24.63
CH.6885A.014.02	CHAVETA DIN6885A 014.00 x 009.00 x 028.00	-0.2	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	27.20	27.65
CH.6885A.014.03	CHAVETA DIN6885A 014.00 x 009.00 x 030.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	29.17	29.66
CH.6885A.014.04	CHAVETA DIN6885A 014.00 x 009.00 x 032.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	31.15	31.67
CH.6885A.014.05	CHAVETA DIN6885A 014.00 x 009.00 x 035.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	34.12	34.68
CH.6885A.014.06	CHAVETA DIN6885A 014.00 x 009.00 x 036.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	35.11	35.69
CH.6885A.014.07	CHAVETA DIN6885A 014.00 x 009.00 x 040.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	39.06	39.71
CH.6885A.014.08	CHAVETA DIN6885A 014.00 x 009.00 x 045.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	44.01	44.74
CH.6885A.014.09	CHAVETA DIN6885A 014.00 x 009.00 x 050.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	48.96	49.77
CH.6885A.014.10	CHAVETA DIN6885A 014.00 x 009.00 x 055.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	53.90	54.79
	CHAVETA DIN6885A 014.00 x 009.00 x 056.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	54.89	55.80
CH.6885A.014.11	CHAVETA DIN6885A 014.00 x 009.00 x 060.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	58.85	59.82
	CHAVETA DIN6885A 014.00 x 009.00 x 063.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	61.81	62.84
CH.6885A.014.12	CHAVETA DIN6885A 014.00 x 009.00 x 065.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	63.79	64.85
CH.6885A.014.13	CHAVETA DIN6885A 014.00 x 009.00 x 070.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	68.74	69.88
CH.6885A.014.14	CHAVETA DIN6885A 014.00 x 009.00 x 075.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	73.68	74.90
CH.6885A.014.15	CHAVETA DIN6885A 014.00 x 009.00 x 080.00	-0.3	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	78.63	79.93
CH.6885A.014.16	CHAVETA DIN6885A 014.00 x 009.00 x 085.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	83.57	84.96
CH.6885A.014.17	CHAVETA DIN6885A 014.00 x 009.00 x 090.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	88.52	89.99
CH.6885A.014.18	CHAVETA DIN6885A 014.00 x 009.00 x 095.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	93.47	95.01
CH.6885A.014.19	CHAVETA DIN6885A 014.00 x 009.00 x 100.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	98.41	100.04
CH.6885A.014.20	CHAVETA DIN6885A 014.00 x 009.00 x 110.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	108.30	110.10
CH.6885A.014.21	CHAVETA DIN6885A 014.00 x 009.00 x 120.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	118.19	120.15
	CHAVETA DIN6885A 014.00 x 009.00 x 125.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	123.14	125.18

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



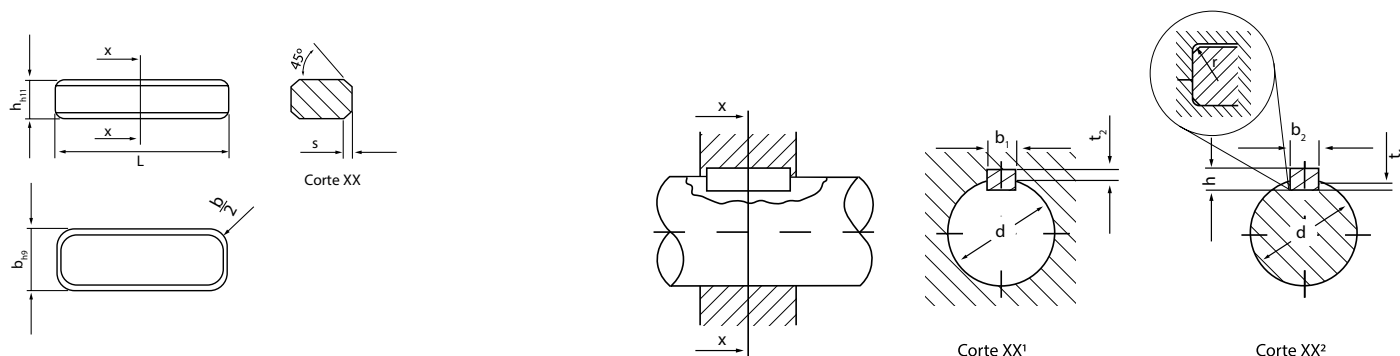
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t1 _(mín-máx)	t2 _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.014.22	CHAVETA DIN6885A 014.00 x 009.00 x 130.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	128.08	130.20
CH.6885A.014.23	CHAVETA DIN6885A 014.00 x 009.00 x 140.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	137.97	140.26
CH.6885A.014.24	CHAVETA DIN6885A 014.00 x 009.00 x 150.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	147.87	150.31
	CHAVETA DIN6885A 014.00 x 009.00 x 160.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	157.76	160.37
	CHAVETA DIN6885A 014.00 x 009.00 x 170.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	167.65	170.42
	CHAVETA DIN6885A 014.00 x 009.00 x 180.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	177.54	180.48
	CHAVETA DIN6885A 014.00 x 009.00 x 200.00	-0.5	44-50	5.5-5.7	3.8-4.0	0.40-0.60	0.25-0.40	197.32	200.59
	CHAVETA DIN6885A 014.00 x 014.00 x 050.00	-0.3	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	75.72	76.98
	CHAVETA DIN6885A 014.00 x 014.00 x 060.00	-0.3	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	91.11	92.62
	CHAVETA DIN6885A 014.00 x 014.00 x 065.00	-0.3	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	98.80	100.44
	CHAVETA DIN6885A 014.00 x 014.00 x 080.00	-0.3	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	121.88	123.90
	CHAVETA DIN6885A 014.00 x 014.00 x 125.00	-0.5	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	191.12	194.28
	CHAVETA DIN6885A 014.00 x 014.00 x 130.00	-0.5	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	198.81	202.10
	CHAVETA DIN6885A 014.00 x 014.00 x 150.00	-0.5	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	229.58	233.38
	CHAVETA DIN6885A 014.00 x 014.00 x 170.00	-0.5	44-50	9.0-9.2	5.4-5.6	0.40-0.60	0.25-0.40	260.35	264.67
	CHAVETA DIN6885A 016.00 x 007.00 x 050.00	-0.3	50-58	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	43.66	44.38
	CHAVETA DIN6885A 016.00 x 007.00 x 063.00	-0.3	50-58	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	55.09	56.00
	CHAVETA DIN6885A 016.00 x 007.00 x 070.00	-0.3	50-58	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	61.24	62.26
	CHAVETA DIN6885A 016.00 x 007.00 x 090.00	-0.5	50-58	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	78.83	80.13
	CHAVETA DIN6885A 016.00 x 007.00 x 100.00	-0.5	50-58	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	87.62	89.07
CH.6885A.016.01	CHAVETA DIN6885A 016.00 x 010.00 x 025.00	-0.2	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	30.78	31.29
	CHAVETA DIN6885A 016.00 x 010.00 x 028.00	-0.2	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	34.55	35.12
CH.6885A.016.02	CHAVETA DIN6885A 016.00 x 010.00 x 030.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	37.06	37.68
	CHAVETA DIN6885A 016.00 x 010.00 x 032.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	39.58	40.23
CH.6885A.016.03	CHAVETA DIN6885A 016.00 x 010.00 x 035.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	43.34	44.06
	CHAVETA DIN6885A 016.00 x 010.00 x 036.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	44.60	45.34
CH.6885A.016.04	CHAVETA DIN6885A 016.00 x 010.00 x 040.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	49.62	50.45
CH.6885A.016.05	CHAVETA DIN6885A 016.00 x 010.00 x 045.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	55.90	56.83

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



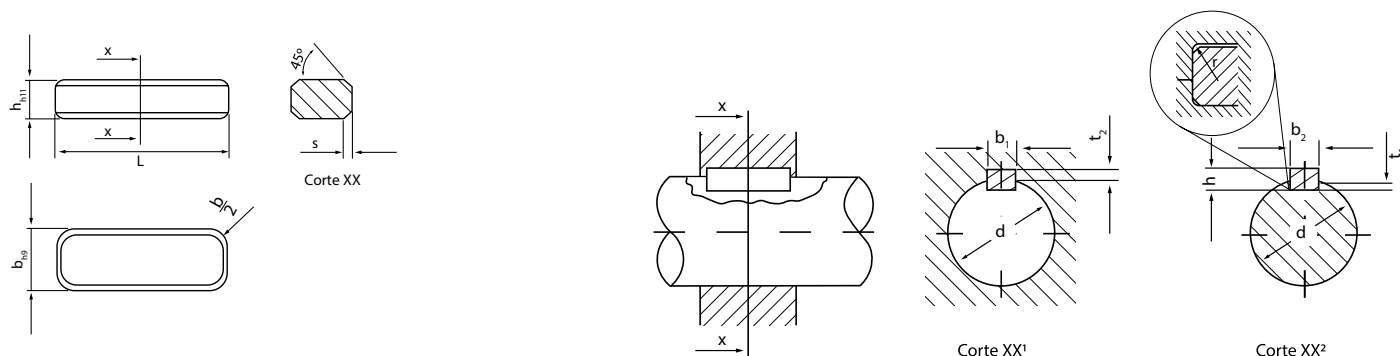
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.016.06	CHAVETA DIN6885A 016.00 x 010.00 x 050.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	62.18	63.21
CH.6885A.016.07	CHAVETA DIN6885A 016.00 x 010.00 x 055.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	68.46	69.60
CH.6885A.016.08	CHAVETA DIN6885A 016.00 x 010.00 x 056.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	69.72	70.87
CH.6885A.016.09	CHAVETA DIN6885A 016.00 x 010.00 x 060.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	74.74	75.98
CH.6885A.016.10	CHAVETA DIN6885A 016.00 x 010.00 x 063.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	78.51	79.81
CH.6885A.016.11	CHAVETA DIN6885A 016.00 x 010.00 x 065.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	81.02	82.37
CH.6885A.016.12	CHAVETA DIN6885A 016.00 x 010.00 x 070.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	87.30	88.75
CH.6885A.016.13	CHAVETA DIN6885A 016.00 x 010.00 x 075.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	93.58	95.13
CH.6885A.016.14	CHAVETA DIN6885A 016.00 x 010.00 x 080.00	-0.3	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	99.86	101.52
CH.6885A.016.15	CHAVETA DIN6885A 016.00 x 010.00 x 085.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	106.14	107.90
CH.6885A.016.16	CHAVETA DIN6885A 016.00 x 010.00 x 090.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	112.42	114.29
CH.6885A.016.17	CHAVETA DIN6885A 016.00 x 010.00 x 095.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	118.70	120.67
CH.6885A.016.18	CHAVETA DIN6885A 016.00 x 010.00 x 100.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	124.98	127.05
	CHAVETA DIN6885A 016.00 x 010.00 x 110.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	137.54	139.82
CH.6885A.016.19	CHAVETA DIN6885A 016.00 x 010.00 x 120.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	150.10	152.59
CH.6885A.016.20	CHAVETA DIN6885A 016.00 x 010.00 x 125.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	156.38	158.97
CH.6885A.016.21	CHAVETA DIN6885A 016.00 x 010.00 x 130.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	162.66	165.36
CH.6885A.016.22	CHAVETA DIN6885A 016.00 x 010.00 x 140.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	175.22	178.13
CH.6885A.016.23	CHAVETA DIN6885A 016.00 x 010.00 x 150.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	187.78	190.89
CH.6885A.016.24	CHAVETA DIN6885A 016.00 x 010.00 x 160.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	200.34	203.66
	CHAVETA DIN6885A 016.00 x 010.00 x 180.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	225.46	229.20
CH.6885A.016.25	CHAVETA DIN6885A 016.00 x 010.00 x 200.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	250.58	254.73
	CHAVETA DIN6885A 016.00 x 010.00 x 220.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	275.70	280.27
CH.6885A.016.26	CHAVETA DIN6885A 016.00 x 010.00 x 250.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	313.38	318.57
	CHAVETA DIN6885A 016.00 x 010.00 x 300.00	-0.5	50-58	6.0-6.2	4.3-4.5	0.40-0.60	0.25-0.40	376.18	382.41
	CHAVETA DIN6885A 016.00 x 016.00 x 050.00	-0.3	50-58	10.0-10.2	6.4-6.6	0.40-0.60	0.25-0.40	98.90	100.54
	CHAVETA DIN6885A 016.00 x 016.00 x 065.00	-0.3	50-58	10.0-10.2	6.4-6.6	0.40-0.60	0.25-0.40	129.05	131.18
	CHAVETA DIN6885A 016.00 x 016.00 x 080.00	-0.3	50-58	10.0-10.2	6.4-6.6	0.40-0.60	0.25-0.40	159.19	161.83

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



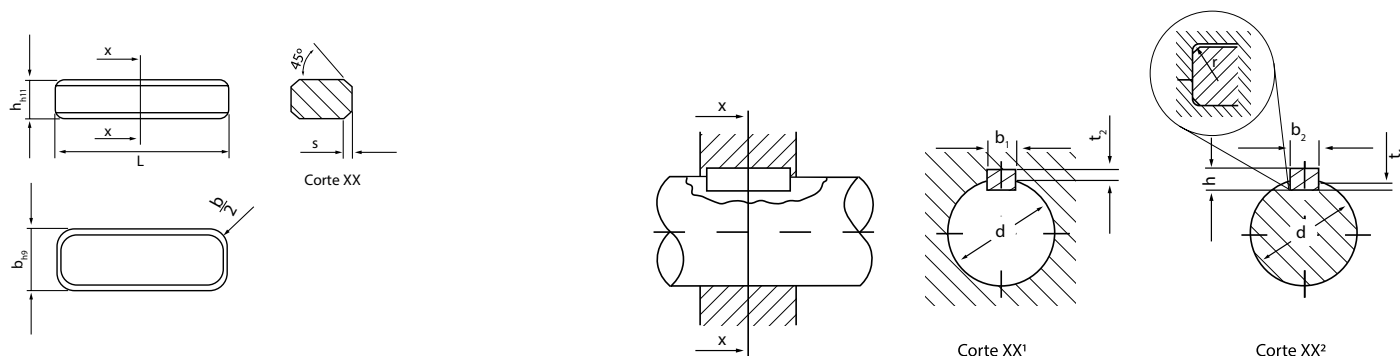
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 016.00 x 016.00 x 110.00	-0.5	50-58	10.0-10.2	6.4-6.6	0.40-0.60	0.25-0.40	219.48	223.11
	CHAVETA DIN6885A 018.00 x 007.00 x 050.00	-0.3	58-65	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	49.15	49.97
	CHAVETA DIN6885A 018.00 x 007.00 x 080.00	-0.3	58-65	4.0-4.2	3.3-3.5	0.40-0.60	0.25-0.40	78.83	80.13
	CHAVETA DIN6885A 018.00 x 011.00 x 030.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	45.88	46.64
	CHAVETA DIN6885A 018.00 x 011.00 x 032.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	48.99	49.80
	CHAVETA DIN6885A 018.00 x 011.00 x 035.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	53.65	54.54
	CHAVETA DIN6885A 018.00 x 011.00 x 036.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	55.21	56.12
CH.6885A.018.01	CHAVETA DIN6885A 018.00 x 011.00 x 040.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	61.43	62.44
	CHAVETA DIN6885A 018.00 x 011.00 x 045.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	69.20	70.34
CH.6885A.018.02	CHAVETA DIN6885A 018.00 x 011.00 x 050.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	76.97	78.24
	CHAVETA DIN6885A 018.00 x 011.00 x 055.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	84.74	86.14
	CHAVETA DIN6885A 018.00 x 011.00 x 056.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	86.29	87.72
CH.6885A.018.03	CHAVETA DIN6885A 018.00 x 011.00 x 060.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	92.51	94.04
	CHAVETA DIN6885A 018.00 x 011.00 x 063.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	97.17	98.78
CH.6885A.018.04	CHAVETA DIN6885A 018.00 x 011.00 x 065.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	100.28	101.94
CH.6885A.018.05	CHAVETA DIN6885A 018.00 x 011.00 x 070.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	108.06	109.84
	CHAVETA DIN6885A 018.00 x 011.00 x 075.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	115.83	117.74
CH.6885A.018.06	CHAVETA DIN6885A 018.00 x 011.00 x 080.00	-0.3	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	123.60	125.64
	CHAVETA DIN6885A 018.00 x 011.00 x 085.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	131.37	133.55
CH.6885A.018.07	CHAVETA DIN6885A 018.00 x 011.00 x 090.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	139.14	141.45
	CHAVETA DIN6885A 018.00 x 011.00 x 095.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	146.91	149.35
CH.6885A.018.08	CHAVETA DIN6885A 018.00 x 011.00 x 100.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	154.68	157.25
	CHAVETA DIN6885A 018.00 x 011.00 x 110.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	170.23	173.05
CH.6885A.018.09	CHAVETA DIN6885A 018.00 x 011.00 x 120.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	185.77	188.85
	CHAVETA DIN6885A 018.00 x 011.00 x 125.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	193.54	196.75
CH.6885A.018.10	CHAVETA DIN6885A 018.00 x 011.00 x 130.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	201.31	204.65
	CHAVETA DIN6885A 018.00 x 011.00 x 140.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	216.86	220.45
CH.6885A.018.11	CHAVETA DIN6885A 018.00 x 011.00 x 150.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	232.40	236.25

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



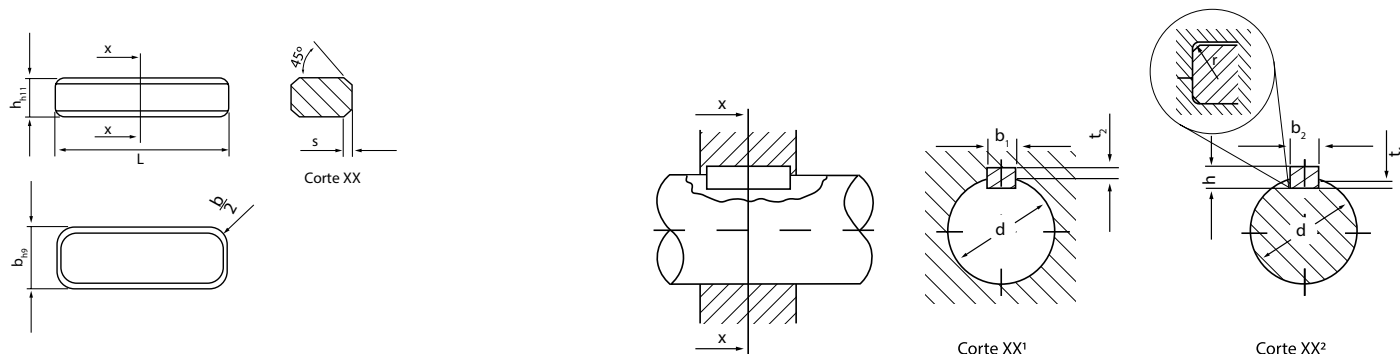
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 018.00 x 011.00 x 160.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	247.94	252.05
	CHAVETA DIN6885A 018.00 x 011.00 x 170.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	263.49	267.85
	CHAVETA DIN6885A 018.00 x 011.00 x 180.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	279.03	283.65
	CHAVETA DIN6885A 018.00 x 011.00 x 200.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	310.11	315.25
	CHAVETA DIN6885A 018.00 x 011.00 x 220.00	-0.5	58-65	7.0-7.2	4.4-4.6	0.40-0.60	0.25-0.40	341.20	346.85
	CHAVETA DIN6885A 020.00 x 008.00 x 200.00	-0.5	65-75	5.0-5.2	3.3-3.5	0.60-0.80	0.40-0.60	250.81	254.96
	CHAVETA DIN6885A 020.00 x 012.00 x 035.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	65.05	66.13
	CHAVETA DIN6885A 020.00 x 012.00 x 040.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	74.47	75.71
	CHAVETA DIN6885A 020.00 x 012.00 x 045.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	83.89	85.28
CH.6885A.018.12	CHAVETA DIN6885A 020.00 x 012.00 x 050.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	93.31	94.86
	CHAVETA DIN6885A 020.00 x 012.00 x 055.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	102.73	104.43
	CHAVETA DIN6885A 020.00 x 012.00 x 056.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	104.62	106.35
CH.6885A.020.01	CHAVETA DIN6885A 020.00 x 012.00 x 060.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	112.15	114.01
	CHAVETA DIN6885A 020.00 x 012.00 x 063.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	117.80	119.76
	CHAVETA DIN6885A 020.00 x 012.00 x 065.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	121.57	123.59
CH.6885A.020.02	CHAVETA DIN6885A 020.00 x 012.00 x 070.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	130.99	133.16
	CHAVETA DIN6885A 020.00 x 012.00 x 075.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	140.41	142.74
	CHAVETA DIN6885A 020.00 x 012.00 x 080.00	-0.3	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	149.83	152.31
CH.6885A.020.03	CHAVETA DIN6885A 020.00 x 012.00 x 085.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	159.25	161.89
CH.6885A.020.04	CHAVETA DIN6885A 020.00 x 012.00 x 090.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	168.67	171.47
	CHAVETA DIN6885A 020.00 x 012.00 x 095.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	178.09	181.04
CH.6885A.020.05	CHAVETA DIN6885A 020.00 x 012.00 x 100.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	187.51	190.62
	CHAVETA DIN6885A 020.00 x 012.00 x 110.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	206.35	209.77
	CHAVETA DIN6885A 020.00 x 012.00 x 120.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	225.19	228.92
CH.6885A.020.06	CHAVETA DIN6885A 020.00 x 012.00 x 125.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	234.61	238.50
CH.6885A.020.07	CHAVETA DIN6885A 020.00 x 012.00 x 130.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	244.03	248.07
	CHAVETA DIN6885A 020.00 x 012.00 x 140.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	262.87	267.23
	CHAVETA DIN6885A 020.00 x 012.00 x 150.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	281.71	286.38

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



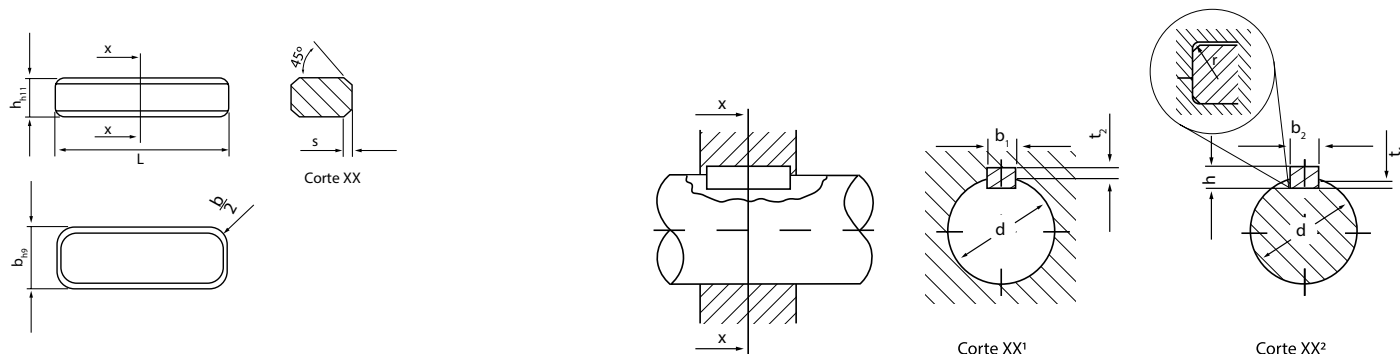
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t ₁ _(mín-máx)	t ₂ _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 020.00 x 012.00 x 160.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	300.55	305.53
CH.6885A.020.08	CHAVETA DIN6885A 020.00 x 012.00 x 170.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	319.39	324.68
	CHAVETA DIN6885A 020.00 x 012.00 x 180.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	338.23	343.83
	CHAVETA DIN6885A 020.00 x 012.00 x 200.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	375.91	382.14
	CHAVETA DIN6885A 020.00 x 012.00 x 220.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	413.59	420.44
	CHAVETA DIN6885A 020.00 x 012.00 x 250.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	470.11	477.90
	CHAVETA DIN6885A 020.00 x 012.00 x 300.00	-0.5	65-75	7.5-7.7	4.9-5.1	0.60-0.80	0.40-0.60	564.31	573.66
	CHAVETA DIN6885A 022.00 x 009.00 x 170.00	-0.5	75-85	5.5-5.7	3.8-4.0	0.60-0.80	0.40-0.60	263.73	268.10
	CHAVETA DIN6885A 022.00 x 014.00 x 040.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	95.50	97.09
CH.6885A.022.01	CHAVETA DIN6885A 022.00 x 014.00 x 050.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	119.68	121.66
CH.6885A.022.02	CHAVETA DIN6885A 022.00 x 014.00 x 055.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	131.77	133.95
	CHAVETA DIN6885A 022.00 x 014.00 x 056.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	134.19	136.41
CH.6885A.022.03	CHAVETA DIN6885A 022.00 x 014.00 x 060.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	143.86	146.24
	CHAVETA DIN6885A 022.00 x 014.00 x 063.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	151.11	153.62
	CHAVETA DIN6885A 022.00 x 014.00 x 065.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	155.95	158.53
CH.6885A.022.04	CHAVETA DIN6885A 022.00 x 014.00 x 070.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	168.04	170.82
	CHAVETA DIN6885A 022.00 x 014.00 x 075.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	180.13	183.11
CH.6885A.022.05	CHAVETA DIN6885A 022.00 x 014.00 x 080.00	-0.3	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	192.22	195.40
	CHAVETA DIN6885A 022.00 x 014.00 x 085.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	204.30	207.69
CH.6885A.022.06	CHAVETA DIN6885A 022.00 x 014.00 x 090.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	216.39	219.98
	CHAVETA DIN6885A 022.00 x 014.00 x 095.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	228.48	232.27
CH.6885A.022.07	CHAVETA DIN6885A 022.00 x 014.00 x 100.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	240.57	244.56
	CHAVETA DIN6885A 022.00 x 014.00 x 110.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	264.75	269.13
	CHAVETA DIN6885A 022.00 x 014.00 x 120.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	288.93	293.71
	CHAVETA DIN6885A 022.00 x 014.00 x 125.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	301.02	306.00
	CHAVETA DIN6885A 022.00 x 014.00 x 130.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	313.11	318.29
CH.6885A.022.08	CHAVETA DIN6885A 022.00 x 014.00 x 140.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	337.28	342.87
	CHAVETA DIN6885A 022.00 x 014.00 x 150.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	361.46	367.45

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



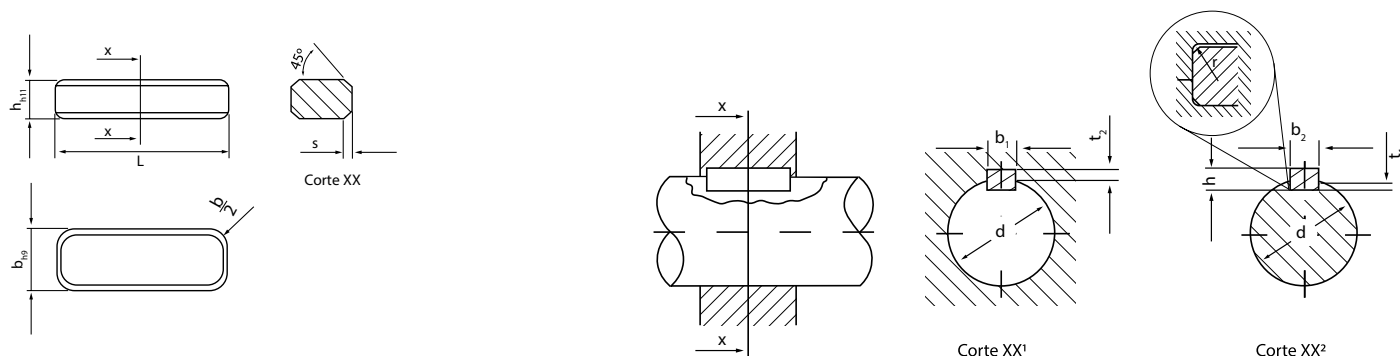
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t ₁ _(mín-máx)	t ₂ _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.022.09	CHAVETA DIN6885A 022.00 x 014.00 x 160.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	385.64	392.03
	CHAVETA DIN6885A 022.00 x 014.00 x 170.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	409.82	416.60
CH.6885A.022.10	CHAVETA DIN6885A 022.00 x 014.00 x 180.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	434.00	441.18
	CHAVETA DIN6885A 022.00 x 014.00 x 200.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	482.35	490.34
	CHAVETA DIN6885A 022.00 x 014.00 x 220.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	530.71	539.50
	CHAVETA DIN6885A 022.00 x 014.00 x 250.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	603.24	613.23
	CHAVETA DIN6885A 022.00 x 014.00 x 280.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	675.78	686.97
	CHAVETA DIN6885A 022.00 x 014.00 x 300.00	-0.5	75-85	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	724.13	736.12
	CHAVETA DIN6885A 024.00 x 014.00 x 040.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	104.30	106.02
	CHAVETA DIN6885A 024.00 x 014.00 x 045.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	117.48	119.43
	CHAVETA DIN6885A 024.00 x 014.00 x 050.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	130.67	132.84
	CHAVETA DIN6885A 024.00 x 014.00 x 055.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	143.86	146.24
	CHAVETA DIN6885A 024.00 x 014.00 x 060.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	157.05	159.65
	CHAVETA DIN6885A 024.00 x 014.00 x 063.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	164.96	167.69
	CHAVETA DIN6885A 024.00 x 014.00 x 070.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	183.42	186.46
CH.6885A.024.01	CHAVETA DIN6885A 024.00 x 014.00 x 080.00	-0.3	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	209.80	213.27
	CHAVETA DIN6885A 024.00 x 014.00 x 085.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	222.99	226.68
	CHAVETA DIN6885A 024.00 x 014.00 x 090.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	236.18	240.09
	CHAVETA DIN6885A 024.00 x 014.00 x 095.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	249.36	253.49
	CHAVETA DIN6885A 024.00 x 014.00 x 100.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	262.55	266.90
	CHAVETA DIN6885A 024.00 x 014.00 x 110.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	288.93	293.71
	CHAVETA DIN6885A 024.00 x 014.00 x 120.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	315.30	320.53
	CHAVETA DIN6885A 024.00 x 014.00 x 130.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	341.68	347.34
	CHAVETA DIN6885A 024.00 x 014.00 x 140.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	368.06	374.15
	CHAVETA DIN6885A 024.00 x 014.00 x 150.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	394.43	400.96
	CHAVETA DIN6885A 024.00 x 014.00 x 160.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	420.81	427.78
	CHAVETA DIN6885A 024.00 x 014.00 x 180.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	473.56	481.40
	CHAVETA DIN6885A 024.00 x 014.00 x 190.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	499.94	508.21

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



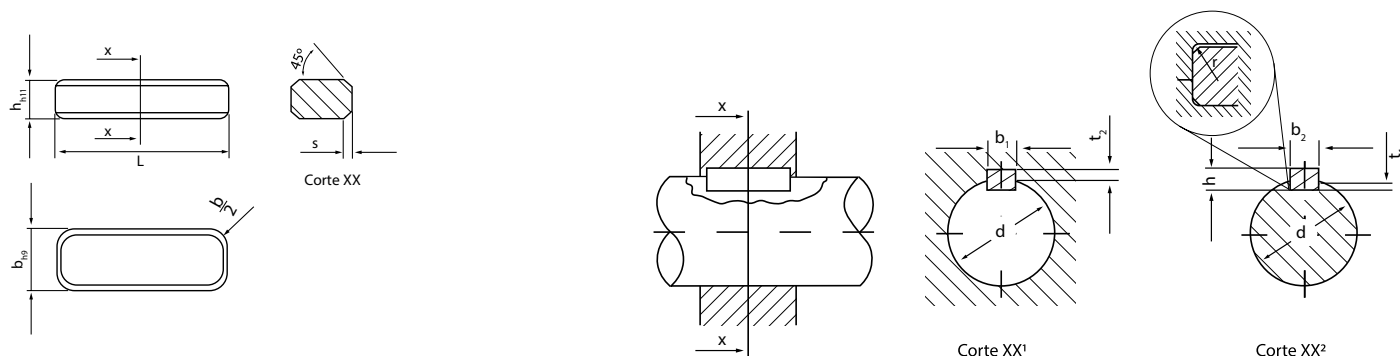
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	$d_{(mín-máx)}$	$t_1_{(mín-máx)}$	$t_2_{(mín-máx)}$	$s_{(mín-máx)}$	$r_{(mín-máx)}$	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 024.00 x 014.00 x 200.00	-0.5	80-90	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	526.31	535.03
	CHAVETA DIN6885A 025.00 x 014.00 x 050.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	136.17	138.42
	CHAVETA DIN6885A 025.00 x 014.00 x 056.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	152.65	155.18
	CHAVETA DIN6885A 025.00 x 014.00 x 060.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	163.64	166.35
	CHAVETA DIN6885A 025.00 x 014.00 x 063.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	171.88	174.73
	CHAVETA DIN6885A 025.00 x 014.00 x 065.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	177.38	180.32
	CHAVETA DIN6885A 025.00 x 014.00 x 070.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	191.12	194.28
	CHAVETA DIN6885A 025.00 x 014.00 x 075.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	204.85	208.25
	CHAVETA DIN6885A 025.00 x 014.00 x 080.00	-0.3	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	218.59	222.21
	CHAVETA DIN6885A 025.00 x 014.00 x 085.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	232.33	236.18
	CHAVETA DIN6885A 025.00 x 014.00 x 090.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	246.07	250.14
	CHAVETA DIN6885A 025.00 x 014.00 x 095.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	259.80	264.11
CH.6885A.025.01	CHAVETA DIN6885A 025.00 x 014.00 x 100.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	273.54	278.07
	CHAVETA DIN6885A 025.00 x 014.00 x 110.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	301.02	306.00
	CHAVETA DIN6885A 025.00 x 014.00 x 120.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	328.49	333.93
	CHAVETA DIN6885A 025.00 x 014.00 x 125.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	342.23	347.90
	CHAVETA DIN6885A 025.00 x 014.00 x 130.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	355.97	361.86
	CHAVETA DIN6885A 025.00 x 014.00 x 140.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	383.44	389.79
	CHAVETA DIN6885A 025.00 x 014.00 x 150.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	410.92	417.72
	CHAVETA DIN6885A 025.00 x 014.00 x 160.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	438.39	445.65
	CHAVETA DIN6885A 025.00 x 014.00 x 170.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	465.87	473.58
	CHAVETA DIN6885A 025.00 x 014.00 x 180.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	493.34	501.51
	CHAVETA DIN6885A 025.00 x 014.00 x 200.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	548.29	557.37
	CHAVETA DIN6885A 025.00 x 014.00 x 220.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	603.24	613.23
	CHAVETA DIN6885A 025.00 x 014.00 x 250.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	685.67	697.02
	CHAVETA DIN6885A 025.00 x 014.00 x 280.00	-0.5	85-95	9.0-9.2	5.4-5.6	0.60-0.80	0.40-0.60	768.09	780.81
CH.6885A.028.01	CHAVETA DIN6885A 028.00 x 016.00 x 060.00	-0.3	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	209.43	212.90
	CHAVETA DIN6885A 028.00 x 016.00 x 063.00	-0.3	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	219.98	223.62

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



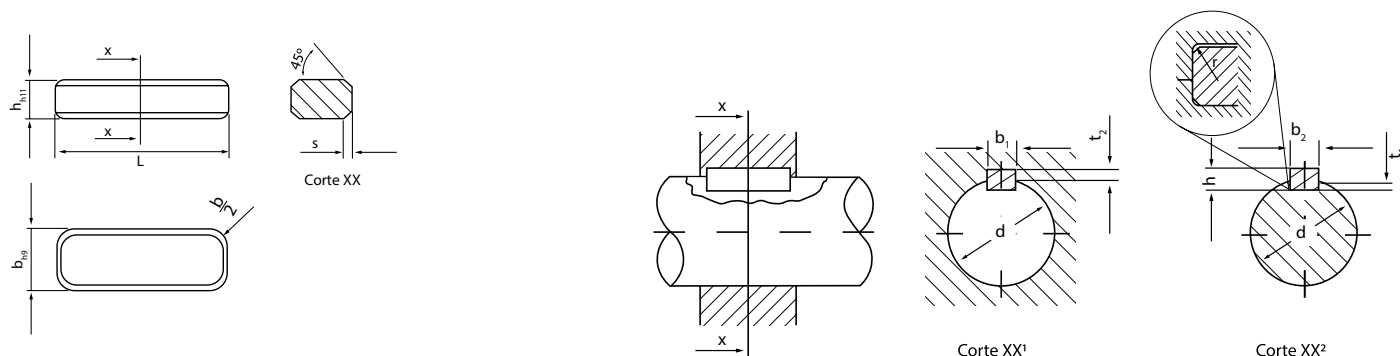
b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b1 - Escatel do cubo * | b2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol _(L)	d _(mín-máx)	t1 _(mín-máx)	t2 _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 028.00 x 016.00 x 070.00	-0.3	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	244.60	248.65
	CHAVETA DIN6885A 028.00 x 016.00 x 080.00	-0.3	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	279.77	284.40
	CHAVETA DIN6885A 028.00 x 016.00 x 090.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	314.93	320.15
	CHAVETA DIN6885A 028.00 x 016.00 x 095.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	332.52	338.02
CH.6885A.028.02	CHAVETA DIN6885A 028.00 x 016.00 x 100.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	350.10	355.90
	CHAVETA DIN6885A 028.00 x 016.00 x 110.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	385.27	391.65
	CHAVETA DIN6885A 028.00 x 016.00 x 120.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	420.44	427.40
	CHAVETA DIN6885A 028.00 x 016.00 x 125.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	438.02	445.28
	CHAVETA DIN6885A 028.00 x 016.00 x 130.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	455.61	463.15
	CHAVETA DIN6885A 028.00 x 016.00 x 140.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	490.77	498.90
	CHAVETA DIN6885A 028.00 x 016.00 x 150.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	525.94	534.65
	CHAVETA DIN6885A 028.00 x 016.00 x 160.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	561.11	570.40
	CHAVETA DIN6885A 028.00 x 016.00 x 170.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	596.28	606.15
	CHAVETA DIN6885A 028.00 x 016.00 x 180.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	631.45	641.90
	CHAVETA DIN6885A 028.00 x 016.00 x 200.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	701.78	713.40
	CHAVETA DIN6885A 028.00 x 016.00 x 220.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	772.12	784.90
	CHAVETA DIN6885A 028.00 x 016.00 x 250.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	877.62	892.16
	CHAVETA DIN6885A 028.00 x 016.00 x 280.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	983.13	999.41
	CHAVETA DIN6885A 028.00 x 016.00 x 320.00	-0.5	95-110	10.0-10.2	6.4-6.6	0.60-0.80	0.40-0.60	1 123.80	1 142.41
	CHAVETA DIN6885A 032.00 x 018.00 x 070.00	-0.3	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	314.51	319.72
	CHAVETA DIN6885A 032.00 x 018.00 x 080.00	-0.3	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	359.73	365.69
	CHAVETA DIN6885A 032.00 x 018.00 x 085.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	382.34	388.67
CH.6885A.032.01	CHAVETA DIN6885A 032.00 x 018.00 x 090.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	404.95	411.65
CH.6885A.032.02	CHAVETA DIN6885A 032.00 x 018.00 x 100.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	450.16	457.62
	CHAVETA DIN6885A 032.00 x 018.00 x 110.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	495.38	503.58
CH.6885A.032.03	CHAVETA DIN6885A 032.00 x 018.00 x 120.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	540.59	549.55
	CHAVETA DIN6885A 032.00 x 018.00 x 125.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	563.20	572.53
	CHAVETA DIN6885A 032.00 x 018.00 x 130.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	585.81	595.51

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



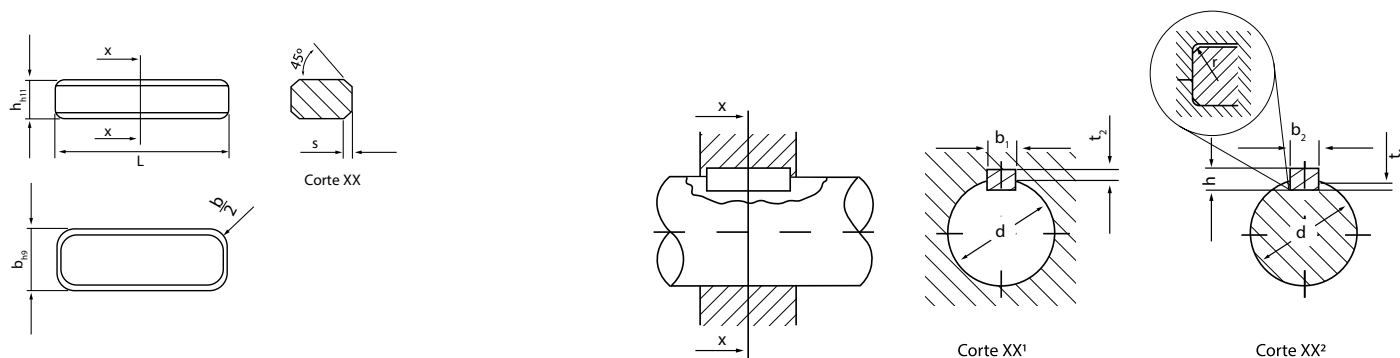
b_{h9} - Largura da chaveta | h_{h1} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b1 - Escatel do cubo * | b2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h1} \times L$)	Tol _(L)	d _(mín-máx)	t1 _(mín-máx)	t2 _(mín-máx)	s _(mín-máx)	r _(mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
CH.6885A.032.04	CHAVETA DIN6885A 032.00 x 018.00 x 140.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	631.03	641.48
	CHAVETA DIN6885A 032.00 x 018.00 x 150.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	676.24	687.44
	CHAVETA DIN6885A 032.00 x 018.00 x 160.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	721.46	733.41
	CHAVETA DIN6885A 032.00 x 018.00 x 170.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	766.67	779.37
	CHAVETA DIN6885A 032.00 x 018.00 x 180.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	811.89	825.34
	CHAVETA DIN6885A 032.00 x 018.00 x 200.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	902.32	917.27
	CHAVETA DIN6885A 032.00 x 018.00 x 220.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	992.75	1 009.19
	CHAVETA DIN6885A 032.00 x 018.00 x 250.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	1 128.40	1 147.09
	CHAVETA DIN6885A 032.00 x 018.00 x 280.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	1 264.05	1 284.98
	CHAVETA DIN6885A 032.00 x 018.00 x 320.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	1 444.91	1 468.84
	CHAVETA DIN6885A 032.00 x 018.00 x 360.00	-0.5	110-130	11.0-11.2	7.4-7.6	0.60-0.80	0.40-0.60	1 625.78	1 652.70
CH.6885A.036.01	CHAVETA DIN6885A 036.00 x 020.00 x 080.00	-0.3	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	449.69	457.14
	CHAVETA DIN6885A 036.00 x 020.00 x 090.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	506.21	514.60
CH.6885A.036.02	CHAVETA DIN6885A 036.00 x 020.00 x 100.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	562.73	572.05
	CHAVETA DIN6885A 036.00 x 020.00 x 110.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	619.25	629.51
	CHAVETA DIN6885A 036.00 x 020.00 x 120.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	675.77	686.97
	CHAVETA DIN6885A 036.00 x 020.00 x 125.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	704.03	715.69
CH.6885A.036.03	CHAVETA DIN6885A 036.00 x 020.00 x 130.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	732.29	744.42
	CHAVETA DIN6885A 036.00 x 020.00 x 140.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	788.81	801.88
	CHAVETA DIN6885A 036.00 x 020.00 x 150.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	845.33	859.33
	CHAVETA DIN6885A 036.00 x 020.00 x 160.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	901.85	916.79
	CHAVETA DIN6885A 036.00 x 020.00 x 170.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	958.37	974.25
	CHAVETA DIN6885A 036.00 x 020.00 x 180.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 014.89	1 031.70
	CHAVETA DIN6885A 036.00 x 020.00 x 200.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 127.93	1 146.61
	CHAVETA DIN6885A 036.00 x 020.00 x 220.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 240.97	1 261.53
	CHAVETA DIN6885A 036.00 x 020.00 x 250.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 410.53	1 433.89
	CHAVETA DIN6885A 036.00 x 020.00 x 280.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 580.09	1 606.26
	CHAVETA DIN6885A 036.00 x 020.00 x 320.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	1 806.17	1 836.09

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.

Chaveta Paralela Forma A DIN 6885 A / UNI 6604 A / (ex ISO 773 A)



b_{h9} - Largura da chaveta | h_{h11} - Altura da chaveta | L - Comprimento da chaveta | d - Diâmetro do veio | t_1 - Profundidade do escatel do veio
 t_2 - Profundidade do escatel no cubo | s - Chanfro da chaveta | r - Raio de concordância do alojamento | b_1 - Escatel do cubo * | b_2 - Escatel do veio*

Código HM	Descrição ($b_{h9} \times h_{h11} \times L$)	Tol. (L)	d (mín-máx)	t_1 (mín-máx)	t_2 (mín-máx)	s (mín-máx)	r (mín-máx)	≈ Peso C45K _(g)	≈ Peso AISI 316 _(g)
	CHAVETA DIN6885A 036.00 x 020.00 x 360.00	-0.5	130-150	12.0-12.3	8.4-8.7	1.00-1.20	0.70-1.00	2 032.25	2 065.91
	CHAVETA DIN6885A 040.00 x 022.00 x 090.00	-0.5	150-170	13.0-13.3	9.4-9.7	1.00-1.20	0.70-1.00	618.74	628.98
	CHAVETA DIN6885A 040.00 x 022.00 x 100.00	-0.5	150-170	13.0-13.3	9.4-9.7	1.00-1.20	0.70-1.00	687.82	699.21
	CHAVETA DIN6885A 040.00 x 022.00 x 110.00	-0.5	150-170	13.0-13.3	9.4-9.7	1.00-1.20	0.70-1.00	756.90	769.43
	CHAVETA DIN6885A 040.00 x 022.00 x 120.00	-0.5	150-170	13.0-13.3	9.4-9.7	1.00-1.20	0.70-1.00	825.98	839.65

Dimensões em milímetros.

*Tolerâncias para os escatéis das chavetas página página 50.